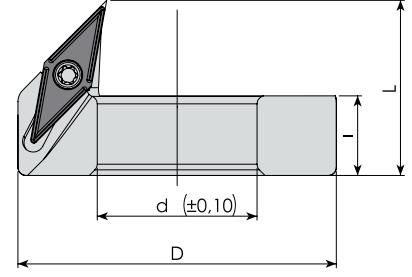
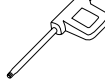




AKİFSAN
MAK. HIRD. SAN. TİC. LTD. ŞTİ.

DELİK PAHLAMA BİLEZİĞİ
DRILL CHAMFERING RING TOOLS



Takım Kodu Ordering Code	Stok Stock	Takım Ölçüleri (mm) Dimension (mm)				Kullanılacak ATUM Ölçüsü Compatible ATUM Diameter	Yedek Parçaları Spare Parts				
		D	d	I	L		Kesici Uç Insert	Sıkma Vidası Screw	Tork Anahtarı Torx Key	Montaj Vidası Mounting Screw	Montaj Vida Anahtarı Mounting Screw Key
ADCR-120-VB1103	●	32	12	10	22	12.5					
ADCR-125-VB1103	●	32.5	12.5	10	22	13					
ADCR-130-VB1103	●	33	13	10	22	13.5					
ADCR-135-VB1103	●	33.5	13.5	10	22	14					
ADCR-140-VB1103	●	34	14	10	22	14.5					
ADCR-145-VB1103	●	34.5	14.5	10	22	15					
ADCR-150-VB1103	●	35	15	10	22	15.5 -16					
ADCR-155-VB1103	●	35.5	15.5	10	22	16.5					
ADCR-160-VB1103	●	36	16	10	22	17					
ADCR-165-VB1103	●	36.5	16.5	10	22	17.5					
ADCR-170-VB1103	●	37	17	10	22	18					
ADCR-175-VB1103	●	37.5	17.5	10	22	18.5					
ADCR-180-VB1103	●	38	18	10	22	19					
ADCR-185-VB1103	●	38.5	18.5	10	22	19.5					
ADCR-190-VB1103	●	39	19	10	22	20					
ADCR-195-VB1103	●	39.5	19.5	10	22	20.5					
ADCR-200-VB1103	●	40	20	10	22	21					
ADCR-205-VB1103	●	40.5	20.5	10	22	21.5					
ADCR-210-VB1103	●	41	21	10	22	22					
ADCR-215-VB1103	●	41.5	21.5	10	22	22.5					
ADCR-220-VB1103	●	42	22	10	22	23					
ADCR-225-VB1103	●	42.5	22.5	10	22	23.5					
ADCR-230-VB1103	●	43	23	10	22	24					
ADCR-235-VB1103	●	43.5	23.5	10	22	24.5					
ADCR-240-VB1103	●	44	24	10	22	25					
ADCR-245-VB1103	●	44.5	24.5	10	22	25.5					
ADCR-250-VB1103	●	45	25	10	22	26					
ADCR-255-VB1103	●	45.5	25.5	10	22	26.5					
ADCR-260-VB1103	●	46	26	10	22	27					
ADCR-265-VB1103	●	46.5	26.5	10	22	27.5					
ADCR-270-VB1103	●	47	27	10	22	28					
ADCR-275-VB1103	●	47.5	27.5	10	22	28.5					
ADCR-280-VB1103	●	48	28	10	22	29					
ADCR-285-VB1103	●	48.5	28.5	10	22	29.5					
ADCR-290-VB1103	●	49	29	10	22	30					
ADCR-295-VB1103	●	49.5	29.5	10	22	30.5					
ADCR-300-VB1103	●	50	30	10	22	31					

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item

Sipariş Örneği/Ordering Example : 1 ad./pcs. ADCR-120-VB1103



www.akkco.com.tr

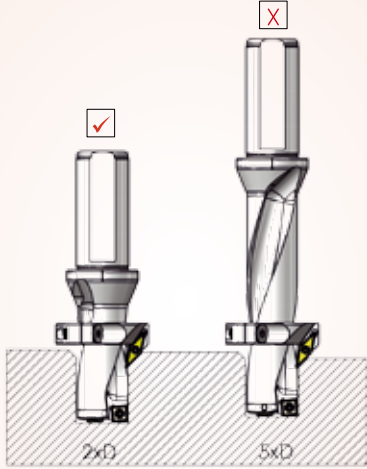
www.akifsan.com

MERKEZ:
100. Yıl Bulvarı Ahi Evran Cad. No: 85 Ostim Ankara / TÜRKİYE
Tel: +90 312 354 43 91 - 354 32 62 Faks: +90 312 385 56 34
E-posta: merkez@akifsan.com

ŞUBE:
Melih Gökçek Bulvarı 1445. Sok. No: 10 İvöğsan Ankara / TÜRKİYE
Tel: +90 312 395 16 18 - 395 16 01 Faks: +90 312 395 75 15
E-posta: sube@akifsan.com

Tavsiye Edilen / Recommended

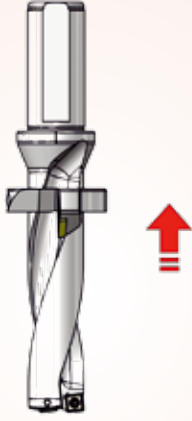
A



Mümkünse, her zaman kısa bir delme takımı kullanın. Değilse, titreşimi en aza indirmek için kesme hızını azaltın.

If possible, use it always short drilling tools. Otherwise, reduce your speeds to minimize vibration.

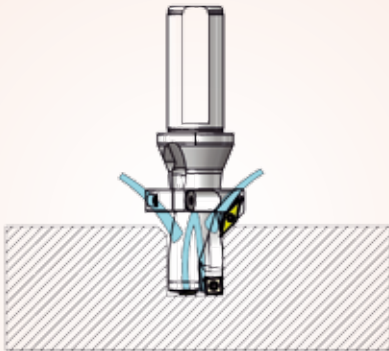
B



Mümkün olduğunca pah kırma halkasını şaft kısmına yakın montaj yap.

Get close to the mounting shaft of the chamfering ring as possible.

C



Daha iyi uç ömrü için harici soğutucu ve matkap ucu iç soğutucu uygulamak.

Apply external cooling and internal coolant drill for a better life for inserts.

Montaj Şekli / Mounting System

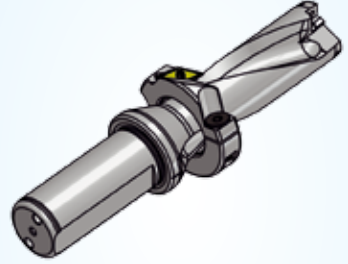
1



Matkap gövdesi üzerine pah kırma halkasını takın.

Put the chamfering ring to drill body.

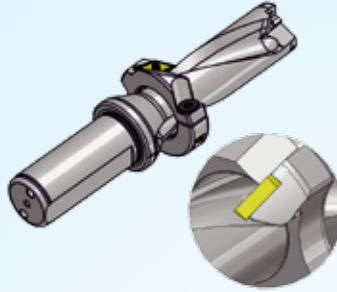
2



İstenilen konuma pah kırma halkasını kaydırın.

Please slide chamfering ring to the desired position.

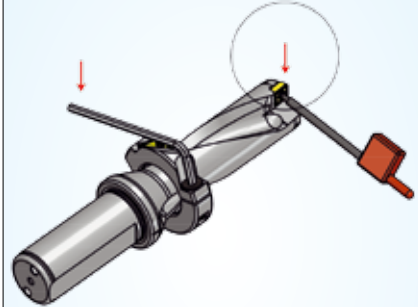
3



Pah kırma halkasını talaş akışına mani olmayacak şekilde helis başlangıcına denk getirin.

Please keep chamfering ring position which will not resist to fluiding chips and try to be equal to the helix start points.

4



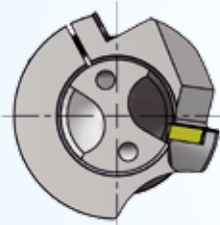
Pah kırma halkasını sıkın ve matkap ucu uçlarını takın.

Tightening the chamfering ring and put the drill insert.

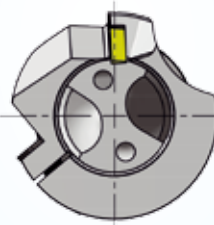
Pah kırma halkasının doğru montaj şekli.

Proper installation of chamfering rings.

✓



✗



✗

