



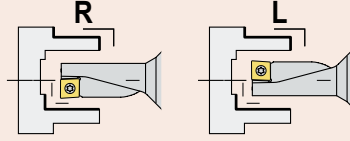
AKKO **A** **EK** **R** - **D2.25** x **20**

X **C** **.** **.** **10** **T3** **04**

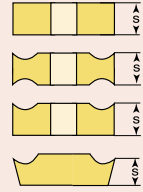
[2] Kesiş Stili / Cutter Style

EK : Ekonomik Kesici / Economic Cutting

[3] Kesme Yönü / Cutting Direction

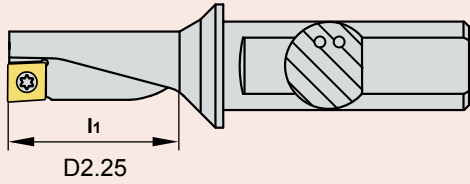


[11] Kalınlık / Thickness

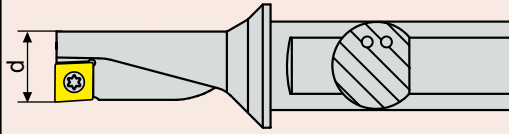


01	s = 1.59
T1	s = 1.98
02	s = 2.38
T2	s = 2.78
03	s = 3.18
T3	s = 3.97
04	s = 4.76
05	s = 5.56
06	s = 6.35
07	s = 7.94
09	s = 9.52

[4] Delme Derinliği / Drilling Depth



[5] Takım Çapı / Tool Diameter



[6] Uç Şekli / Insert Form

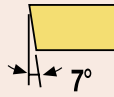


X



Q

[7] Serbest Uç Açısı / Clearance Angle of Insert



C

[8] Toleranslar / Tolerance Classes

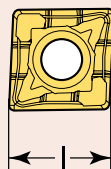
	d	m	t
A	± 0.025	± 0.005	± 0.025
C	± 0.025	± 0.013	± 0.025
E	± 0.025	± 0.025	± 0.025
F	± 0.013	± 0.005	± 0.025
G	± 0.025	± 0.025	± 0.130
H	± 0.013	± 0.013	± 0.025
J	± 0.05-0.15	± 0.005	± 0.025
K	± 0.05-0.15	± 0.013	± 0.025
L	± 0.05-0.15	± 0.025	± 0.025
M	± 0.05-0.15	± 0.08-0.20	± 0.130
N	± 0.05-0.15	± 0.08-0.20	± 0.025
U	± 0.08-0.25	± 0.13-0.38	± 0.130

d : Daire Ölçüsü / Inscribed Circle
m : Şekle Göre / Refer to Figure
t : Kalınlık / Thickness

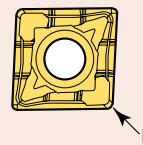
[9] Uç Tipi / Type of Insert

A	J	T
B	M	U
C	N	W
F	Q	X
G	R	Special / Özel
H		

[10] Kesme Kenar Uzunluğu / Cutting Edge Length



[12] Köşe Konfigürasyonu / Corner Radius

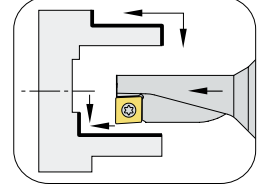
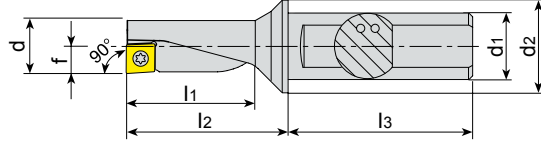


01	r = 0.1	12	r = 1.2
02	r = 0.2	16	r = 1.6
04	r = 0.4	24	r = 2.4
08	r = 0.8		



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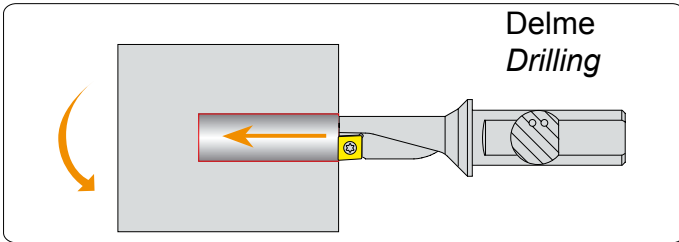
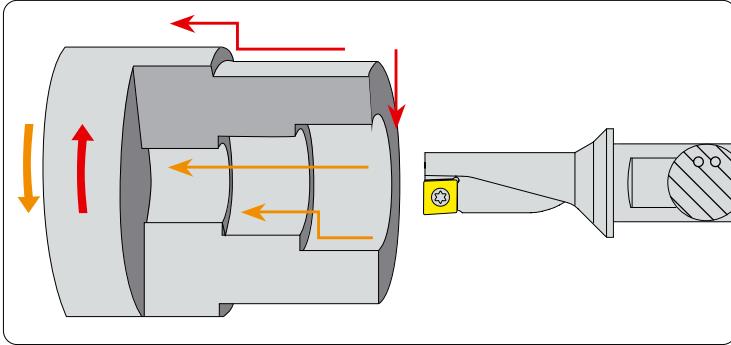
EKOKES - DELİK DELME, DELİK İÇİ ve DIŞ ÇAP TORNALAMA
EKOKES - DRILLING, BORING and EXTERNAL TURNING



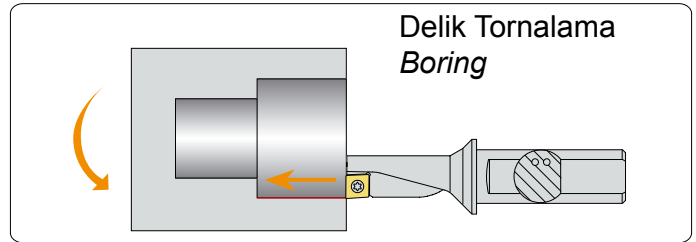
Takım Kodu Ordering Code	Stok Stock		Takım Ölçüleri (mm) Dimension (mm)							Kesici Uç Insert	Yedek Parçaları Spare Parts	
	R	L	d	d1	d2	l1	l2	l3	f		Sıkma Vidası Screw	Tork Anahtar Torx Key
AEKL/R-D2.25X8 XC.. 040104	●	●	8	10	12	18	22	38	4		3006-M1.8x4	80-T06
AEKL/R-D2.25X10 XC.. 050204	●	●	10	12	16	22.5	27.5	42	5		3006-M2x4	80-T06
AEKL/R-D2.25X12 XC.. 060204	●	●	12	16	20	27	33	45	6		3007-M2.2x5	80-T07
AEKL/R-D2.25X14 XC.. 070304	●	●	14	16	20	31.5	38	45	7		3008-M2.5x6	80-T07
AEKL/R-D2.25X16 XC.. 080304	●	●	16	20	25	36	44	50	8		1008-M3x6	80-T08
AEKL/R-D2.25X18 XC.. 09T304	●	●	18	25	32	40.5	50	56	9		4015-M3.5x9	80-T15
AEKL/R-D2.25X20 XC.. 10T304	●	●	20	25	32	45	55	56	10		4020-M4.5x10	80-T15
AEKL/R-D2.25X25 XC.. 130404	●	●	25	32	40	56.5	69	60	12.5		4020-M4.5x10	80-T20
AEKL/R-D2.25X32 XC.. 170504	●	●	32	40	50	72	88	70	16		4020-M4.5x12	80-T20

R: Sağ/Right L: Sol/Left ● Stokta/In Stock ○ Stokta Yok/Non Stock Item
CRTZT-ISCRT-TGTC-KRLY Ucuna Uygunudur. / Compatible with CRTZT-ISCRT-TGTC-KRLY Insert.

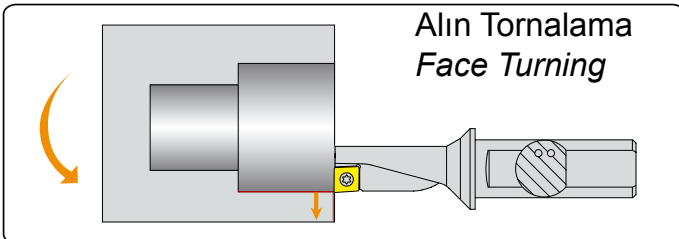
Sipariş Örneği/Ordering Example : 1 ad./pcs. AEKL-D2.25X8 XC.. 040104



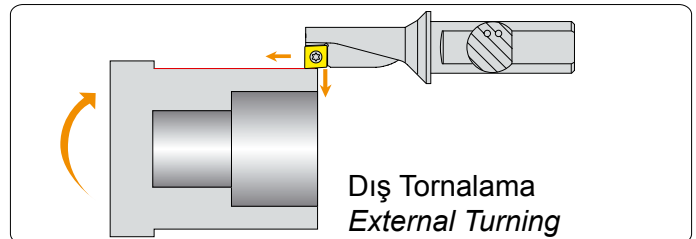
Delme
Drilling



Delik Tornalama
Boring



Alın Tornalama
Face Turning



DIŞ Tornalama
External Turning



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