



**P**

1

**S**

2

**K**

3

**N**

4

**R**

5

## 1 Sıkma Tipi / Method of Mounting of Insert

|                                                    |                                               |                                                   |                                                      |                            |
|----------------------------------------------------|-----------------------------------------------|---------------------------------------------------|------------------------------------------------------|----------------------------|
|                                                    |                                               |                                                   |                                                      |                            |
| Deliksiz Üstten Sıkma<br>Top clamping without hole | Üstten Delikde Sıkma<br>Top and Hole Clamping | Üstten ve Delikten Sıkma<br>Top and Hole Clamping | Delikten Laveyle Sıkma<br>Hole Clamping (Lever Lock) | Vida ile Sıkma<br>Screw on |
| <b>C</b>                                           | <b>T</b>                                      | <b>M</b>                                          | <b>P</b>                                             | <b>S</b>                   |

## 2 Uç Tipi / Insert Shape

|          |          |          |          |
|----------|----------|----------|----------|
|          |          |          |          |
| <b>C</b> | <b>D</b> | <b>E</b> | <b>K</b> |
|          |          |          |          |
| <b>L</b> | <b>R</b> | <b>S</b> | <b>T</b> |
|          |          |          |          |
| <b>V</b> | <b>W</b> | <b>A</b> | <b>B</b> |
|          |          |          |          |
| <b>H</b> | <b>M</b> | <b>O</b> | <b>P</b> |

## 3 Yanaşma Açısı / ToolHolder Shape

|          |          |          |          |          |          |
|----------|----------|----------|----------|----------|----------|
|          |          |          |          |          |          |
| <b>A</b> | <b>B</b> | <b>D</b> | <b>E</b> | <b>F</b> | <b>G</b> |
|          |          |          |          |          |          |
| <b>J</b> | <b>K</b> | <b>L</b> | <b>M</b> | <b>N</b> | <b>R</b> |
|          |          |          |          |          |          |
| <b>S</b> | <b>T</b> | <b>V</b> | <b>Y</b> | <b>Z</b> |          |

## 4 Serbest Uç Açısı Clearance angle of Insert

|          |          |          |
|----------|----------|----------|
|          |          |          |
| <b>A</b> | <b>B</b> | <b>C</b> |
|          |          |          |
| <b>D</b> | <b>E</b> | <b>F</b> |
|          |          |          |
| <b>G</b> | <b>N</b> | <b>P</b> |

**25**

6

**25**

7

**M**

8

**12**

9

**C**

10

## 5 Kesme Yönü / Cutting Direction

|          |          |          |
|----------|----------|----------|
|          |          |          |
| <b>L</b> | <b>N</b> | <b>R</b> |

## 6 Kesme Kenar Yüksekliği Cutting Edge Height

|  |
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|  |
|--|

## 7 Şaft Geniřlięi Shank Width

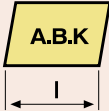
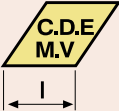
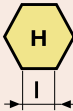
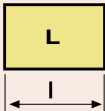
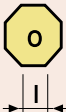
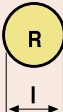
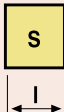
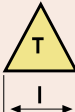
|  |
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|  |
|--|

## 8 Şaft Boyu / Shank Length

(mm)

|        |         |         |           |
|--------|---------|---------|-----------|
| A - 32 | H - 100 | Q - 180 | x-special |
| B - 40 | J - 110 | R - 200 |           |
| C - 50 | K - 125 | S - 250 |           |
| D - 60 | L - 140 | T - 300 |           |
| E - 70 | M - 150 | U - 350 |           |
| F - 80 | N - 160 | V - 400 |           |
| G - 90 | P - 170 | W - 450 |           |

## 9 Kesme Kenar Uzunluęu / Cutting Edge Length

|                                                                                     |                                                                                      |                                                                                       |                                                                                       |                                                                                       |                                                                                       |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|
|  |  |  |  |                                                                                       |                                                                                       |
|  |   |  |  |  |  |

## 10 Baskı Pabucu/ Wedge Clamp

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