

| Referans Nr. | H1 | S  | S1 | M   | L2 | L1 | W   | L  | H4 | d  | P  | H   | D  | W1 | H2 | W2 | H3 |
|--------------|----|----|----|-----|----|----|-----|----|----|----|----|-----|----|----|----|----|----|
| 1480-00012   | 80 | 10 | 11 | M12 | 55 | 66 | 90  | 50 | 15 | 11 | 70 | 139 | 50 | 22 | 30 | 19 | 29 |
| 1480-00016   | 95 | 10 | 15 | M16 | 65 | 79 | 100 | 60 | 20 | 13 | 80 | 165 | 60 | 28 | 35 | 24 | 35 |

| Referans Nr. | Sıkma Kuvveti<br>Clamping Force<br>Kgf | Tork Değeri<br>Allowable Screw<br>Torque (N - m) | Sıkıştırma Yönü<br>Clamping Direction | <br>(kg) |
|--------------|----------------------------------------|--------------------------------------------------|---------------------------------------|---------------------------------------------------------------------------------------------|
| 1480-00012   | 600                                    | 28                                               | Saat Yönünde<br>Clockwise             | 1.6                                                                                         |
| 1480-00016   | 1000                                   | 55                                               | Saat Yönünde<br>Clockwise             | 2.9                                                                                         |



### Ürün Nr. 1480 Dönmeli Üstten Bağlama

#### Gövde

- Malzeme: 42 CrMo 4 DIN
- Sertlik: 38-42 HRC
- Siyah Kaplama

#### Sıkma Pabucu

- Malzeme: Ck45 DIN
- Sertlik: 28-32 HRC
- Siyah Kaplama

#### Özellikler

- Hızlı bağlama için üründe sıkma anahtarına tepkili mekanizma vardır.
- Kısa bir harekette bağlama işlemi yapar.

### Product Nr. 1480 Swing Clamps

#### Body

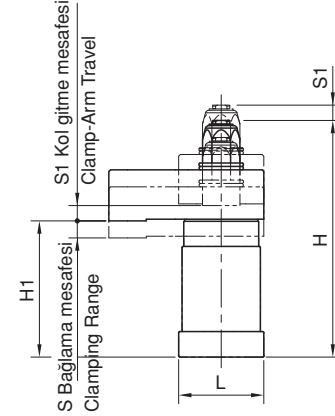
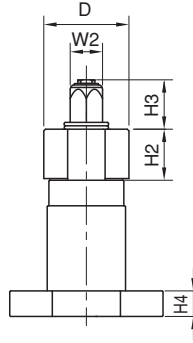
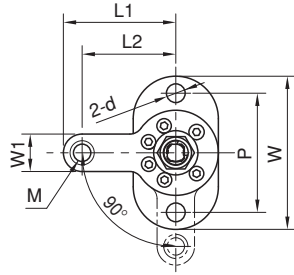
- Material: 42 CrMo 4 DIN
- Hardness: 38-42 HRC
- Black coated

#### Clamping Arm

- Material: Ck45 DIN
- Hardness: 28-32 HRC
- Black coated

#### Features

- The clamp arm swings in swift response to the turning speed of an impact wrench, for quick clamping.
- A short clamp-arm travel allows quick clamping.



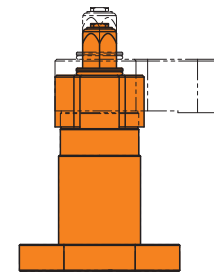
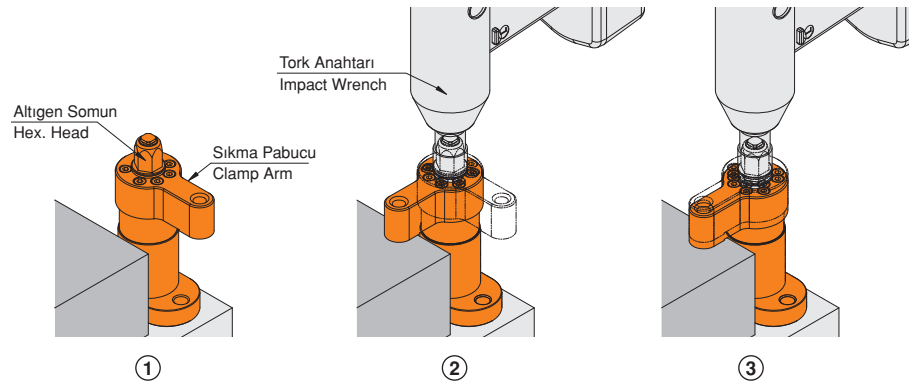
#### Not

- Bağlama işlemini kesinlikle tork anahtarı ile teknik tabloda verilen tork değerine uygun sıkma işlemi yapınız.

#### Note

- Do not use applying higher torque than allowable for a long period of time, to avoid damage. Using a torque-settable impact wrench is recommended.

### Kullanım Şekli / How To Use



Robot hareketleri için  
sıral dönmeli bağlama  
For robotized production lines,  
use Spiral-Acting Swing Clamps.