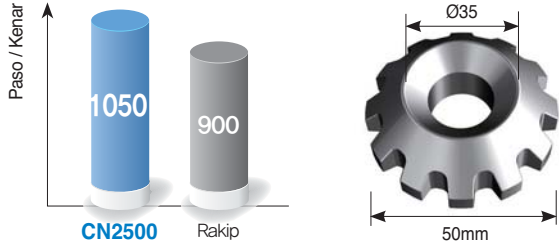


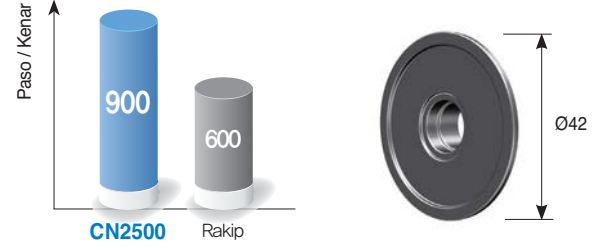
Uygulama örnekleri (CN2500)

P Karbonlu çelik (SM45C)

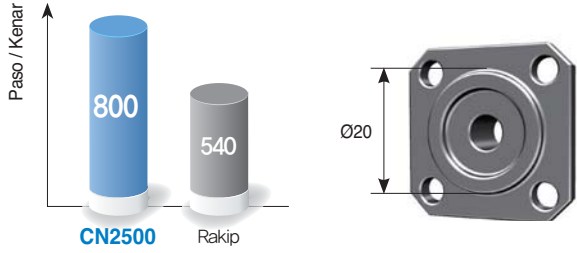
- **Kesme Koşulu** vc (m/dak) = 185, n (rpm) = 2,300
 fn (mm/dev) = 0.15, ap (mm) = 0.4
ıslak
- **Kod** **Kesici uçları** : CCMT09T304-MP (CN2500)
Kater : SCLCR2020-K09
- **Test sonucu**

**P Alaşımli çelik (SCR420H)**

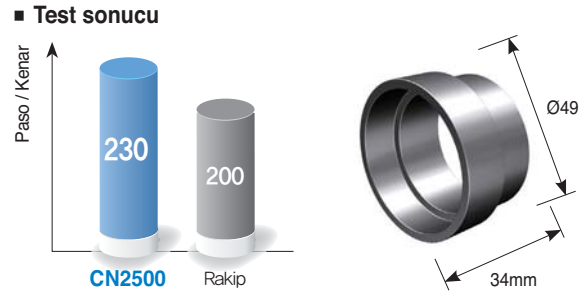
- **Kesme Koşulu** vc (m/dak) = 200, n (rpm) = 2,000
 fn (mm/dev) = 0.15, ap (mm) = 0.2
ıslak
- **Kod** **Kesici uçları** : DCMT11T304-HMP (CN2500)
Kater : SDJCR2525-M11
- **Test sonucu**

**P Sinterlenmiş demir içeren alaşım**

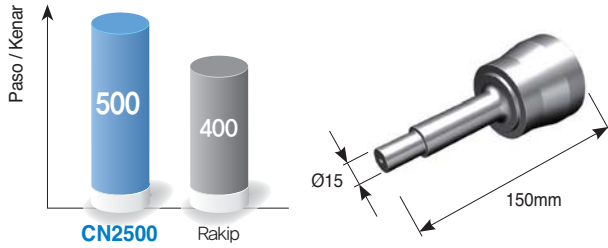
- **Kesme Koşulu** vc (m/dak) = 280, n (rpm) = 2,000
 fn (mm/dev) = 0.2, ap (mm) = 0.2
ıslak
- **Kod** **Kesici uçları** : VBMT160404-MP (CN2500)
Kater : SVABL-2020-K16
- **Test sonucu**

**P Alaşım çeliği (SCM415)**

- **Kesme Koşulu** vc (m/dak) = 300, n (rpm) = 2,200
 fn (mm/dev) = 0.25, ap (mm) = 0.3
ıslak
- **Kod** **Kesici uçları** : CNMG120408-GM (CN2500)
Kater : PCLNR2525-M12
- **Test sonucu**

**P Karbonlu çelik (SM45C)**

- **Kesme Koşulu** vc (m/dak) = 300, n (rpm) = 2,800
 fn (mm/dev) = 0.25, ap (mm) = 0.4
ıslak
- **Kod** **Kesici uçları** : CNMG120404-VB (CN2500)
Kater : PCLNR3232P-16
- **Test sonucu**

**P Alaşımli çelik (SCR420)**

- **Kesme Koşulu** vc (m/dak) = 200, n (rpm) = 2,300
 fn (mm/dev) = 0.2, ap (mm) = 0.3
ıslak
- **Kod** **Kesici uçları** : CCMT09T304-HMP (CN2500)
Kater : SCLCR2020-K09
- **Test sonucu**

