

A Dişerleri

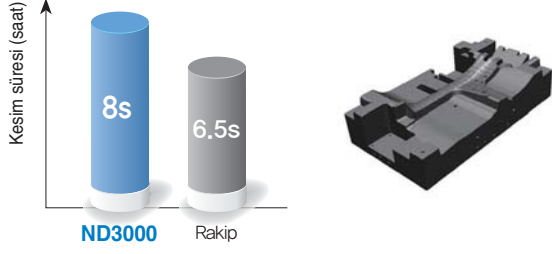
Uygulama örnekleri (ND3000/ND2100)

N Grafit kalıp

- **Kesme Koşulu** vc (m/dak) = 100, fz (mm/diş) = 0.11, ap (mm) = 0.26, kuru

- **Kod** Parmak : DBE4060-110-N250S06 (ND3000) freze

■ Test sonucu



N Grafit kalıp

- **Kesme Koşulu** vc (m/dak) = 300, fz (mm/diş) = 0.1 ap (mm) = 0.15, kuru

- **Kod** Parmak : DBE2060-080-N250S06 (ND3000) freze

■ Test sonucu

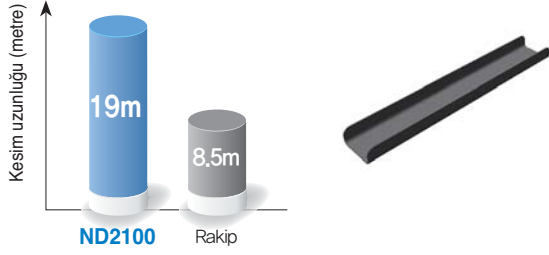


N CFRP

- **Kesme Koşulu** vc (m/dak) = 200, fn (mm/dev) = 0.21, ap (mm) = 10, ae (mm) = 2.8

- **Kod** Parmak : CCR2080-075 (ND2100) freze

■ Test sonucu

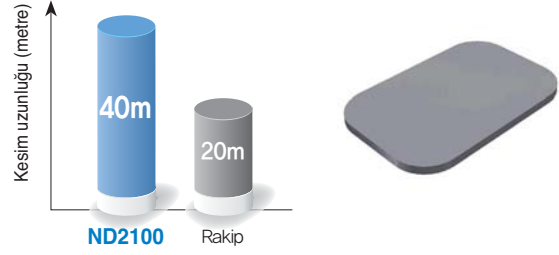


N CFRP

- **Kesme Koşulu** vc (m/dak) = 200, fz (mm/diş) = 0.17 ap (mm) = 10, ae (mm) = 1.2

- **Kod** Parmak : CCLR4080-075 (ND2100) freze

■ Test sonucu



A

Kaliteler / Talaş Kırıcı Formlar

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