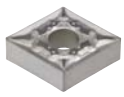
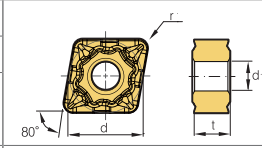
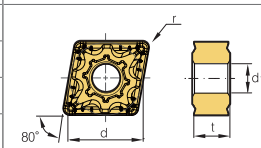
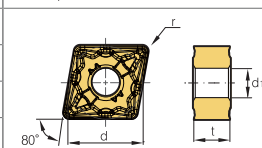
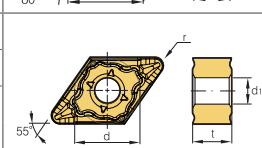
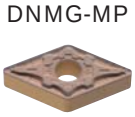
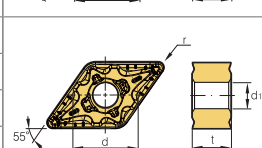
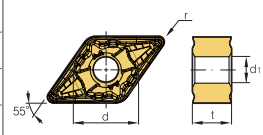
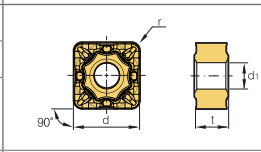
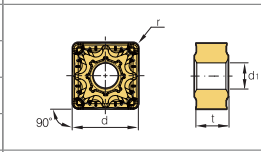
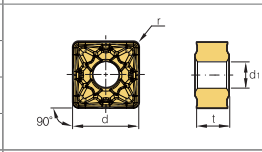
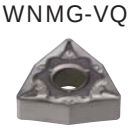
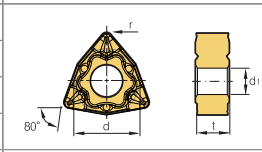
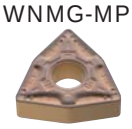
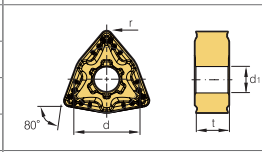
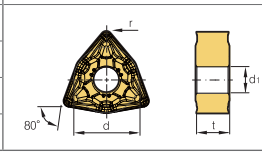
Kesici uç

Tip	Resim	Kod		Kaplamalı NC3215	Kaplamalı NC3225	Kaplamalı NC5330	Boyutlar (mm) d	t	r	d_1	Kesme koşulları ap (mm)	fn (mm/dev)	Şekil	Uygun katerin sayfası
C Tip	CNMG-VQ 	**CNMG**	**090408-VQ**			●	9.525	4.76	0.8	3.81	0.50~2.50	0.08~0.30		B102 B105
			090412-VQ			●	9.525	4.76	1.2	3.81	0.50~2.50	0.10~0.30		
	CNMG-MP	**CNMG**	**090404-MP**				9.525	4.76	0.4	3.81	0.50~4.00	0.10~0.40		B102 B105
			090408-MP				9.525	4.76	0.8	3.81	0.50~4.00	0.15~0.40		
			090412-MP				9.525	4.76	1.2	3.81	0.50~4.00	0.15~0.45		
	CNMG-MM	**CNMG**	**090404-MM**				9.525	4.76	0.4	3.81	0.50~5.00	0.08~0.35		B102 B105
			090408-MM				9.525	4.76	0.8	3.81	0.50~5.00	0.10~0.40		
			090412-MM				9.525	4.76	1.2	3.81	0.50~5.00	0.12~0.45		
D Tip	DNMG-VQ	**DNMG**	**110508-VQ**			●	9.525	5.56	0.4	3.81	0.50~2.50	0.08~0.30		B102 B103 B105 B106
			110512-VQ			●	9.525	5.56	0.8	3.81	0.50~2.50	0.10~0.30		
	DNMG-MP 	**DNMG**	**110504-MP**				9.525	5.56	0.4	3.81	0.50~4.00	0.10~0.40		B102 B103 B105 B106
			110508-MP				9.525	5.56	0.8	3.81	0.50~4.00	0.15~0.40		
			110512-MP				9.525	5.56	1.2	3.81	0.50~4.00	0.15~0.45		
	DNMG-MM	**DNMG**	**110504-MM**				9.525	5.56	0.4	3.81	0.50~5.00	0.08~0.35		B102 B103 B105 B106
			110508-MM				9.525	5.56	0.8	3.81	0.50~5.00	0.10~0.40		
			110512-MM				9.525	5.56	1.2	3.81	0.50~5.00	0.12~0.45		
S Tip	SNMG-VQ	**SNMG**	**090408-VQ**			●	9.525	4.76	0.4	3.81	0.50~2.50	0.08~0.30		B103 B104 B106
			090412-VQ			●	9.525	4.76	0.8	3.81	0.50~2.50	0.10~0.30		
	SNMG-MP	**SNMG**	**090404-MP**				9.525	4.76	0.4	3.81	0.50~4.00	0.10~0.40		B103 B104 B106
			090408-MP				9.525	4.76	0.8	3.81	0.50~4.00	0.15~0.40		
			090412-MP				9.525	4.76	1.2	3.81	0.50~4.00	0.15~0.45		
	SNMG-MM	**SNMG**	**090404-MM**				9.525	4.76	0.4	3.81	0.50~5.00	0.08~0.35		B103 B104 B106
			090408-MM				9.525	4.76	0.8	3.81	0.50~5.00	0.10~0.40		
			090412-MM				9.525	4.76	1.2	3.81	0.50~5.00	0.12~0.45		
W Tip	WNMG-VQ 	**WNMG**	**060404-VQ**				9.525	4.76	0.4	3.81	0.30~2.00	0.06~0.30		B105 B106
			060408-VQ				9.525	4.76	0.8	3.81	0.50~2.00	0.08~0.30		
			060412-VQ				9.525	4.76	1.2	3.81	0.50~2.00	0.10~0.30		
	WNMG-MP 	**WNMG**	**060404-MP**	●	●	●	9.525	4.76	0.4	3.81	0.50~3.50	0.10~0.40		B105 B106
			060408-MP	●	●	●	9.525	4.76	0.8	3.81	0.50~3.50	0.15~0.40		
			060412-MP				9.525	4.76	1.2	3.81	0.50~3.50	0.15~0.45		
	WNMG-MM	**WNMG**	**060404-MM**				9.525	4.76	0.4	3.81	0.50~4.00	0.08~0.35		B105 B106
			060408-MM				9.525	4.76	0.8	3.81	0.50~4.00	0.10~0.40		
			060412-MM				9.525	4.76	1.2	3.81	0.50~4.00	0.12~0.45		

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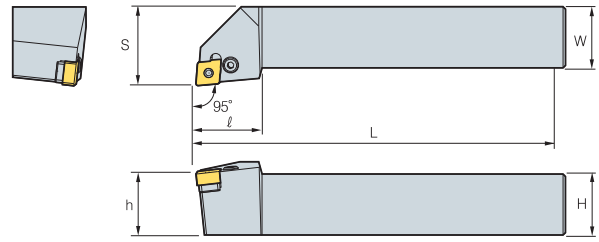
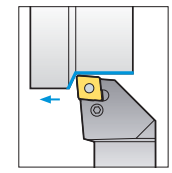
B Save Turn Kater

PCLNR/L

CN□□





95°

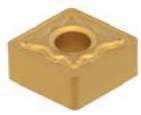
• R tipi kesici uçlar

(mm)

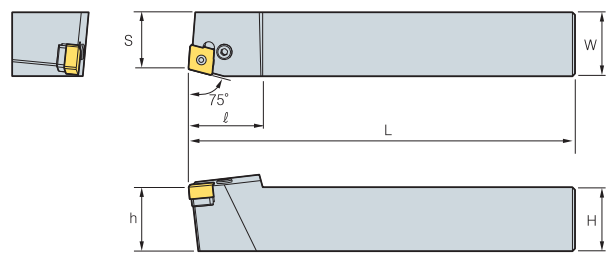
Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PCLNR/L	1616-H09-4N	16	16	100	20	16	20	CN□□ 0904□□	LV3N	VHX0617N	SC32N	SP3	HW25L	LSP3
	2020-K09-4N	20	20	125	25	20	25							
	2525-M09-4N	25	25	150	32	25	27							

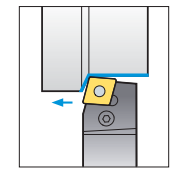
Kullanılabilen kesici uçlar için sayfa **B22**

PCBNR/L



CN□□





75°

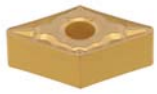
• R tipi kesici uçlar

(mm)

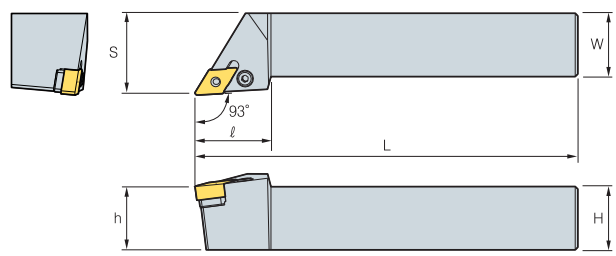
Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PCBNR/L	2020-K09-4N	20	20	125	17	20	27	CN□□ 0904□□	LV3N	VHX0617N	SC32N	SP3	HW25L	LSP3
	2525-M09-4N	25	25	150	22	25	29							

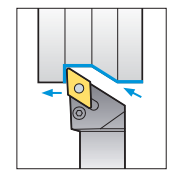
Kullanılabilen kesici uçlar için sayfa **B101**

PDJNR/L



DN□□





93°

• R tipi kesici uçlar

(mm)

Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PDJNR/L	2020-K11-5N	20	20	125	25	20	25	DN□□ 1105□□	LV3AN	VHX0617N	SD32N	SP3	HW25L	LSPS3
	2525-M11-5N	25	25	150	32	25	30							

Kullanılabilen kesici uçlar için sayfa **B101**

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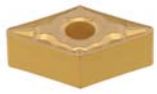
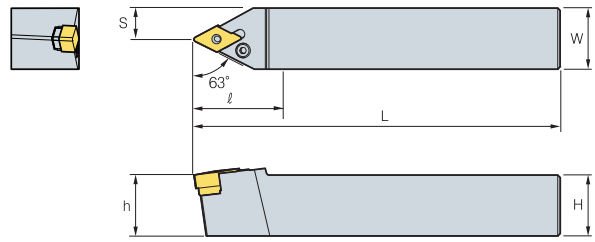
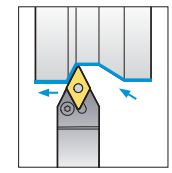
PDNNR/L



DN□□





63°

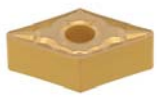
• R tipi kesici uçlar

(mm)

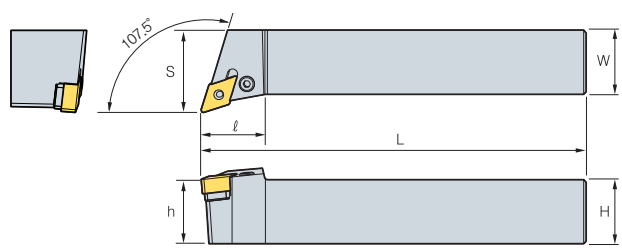
Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PDNNR/L	2020-K11-5N	20	20	125	25	20	30	DN□□1105□□	LV3AN	VHX0617N	SD32N	SP3	HW25L	LSPS3
	2525-M11-5N	25	25	150	32	25	30							

Kullanılabilen kesici uçlar için sayfa **B101**

PDQNR/L



DN□□



107.5°

• R tipi kesici uçlar

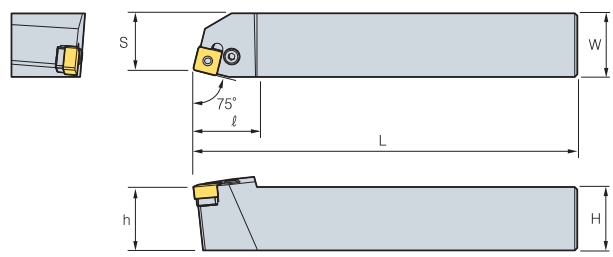
(mm)

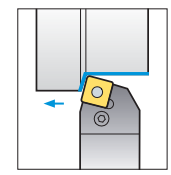
Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PDQNR/L	2020-K11-5N	20	20	125	25	20	30	DN□□1105□□	LV3AN	VHX0617N	SD32N	SP3	HW25L	LSPS3
	2525-M11-5N	25	25	150	32	25	30							

Kullanılabilen kesici uçlar için sayfa **B101**

PSBNR/L

SN□□





75°

• R tipi kesici uçlar

(mm)

Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PSBNR/L	2020-K09-4N	20	20	125	17	20	25	SN□□0904□□	LV3AN	VHX0617N	SS32N	SP3	HW25L	LSP3
	2525-M09-4N	25	25	150	22	25	25							

Kullanılabilen kesici uçlar için sayfa **B101**

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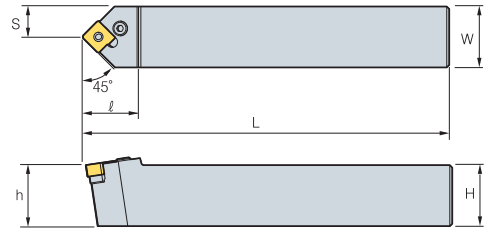
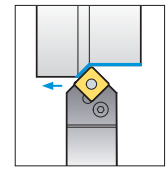
B Save Turn Kater

PSDNN

SN□□





45°

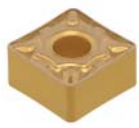
• R tipi kesici uçlar

(mm)

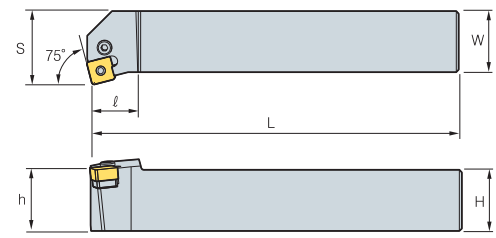
Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PSDNN	2020-K09-4N	20	20	125	17	20	25	SN□□0904□□	LV3AN	VHX0617N	SS32N	SP3	HW25L	LSP3
	2525-M09-4N	25	25	150	22	25	25							

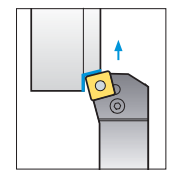
Kullanılabilen kesici uçlar için sayfa **B101**

PSKNR/L



SN□□





75°

• R tipi kesici uçlar

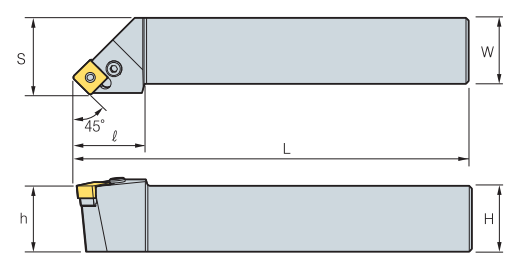
(mm)

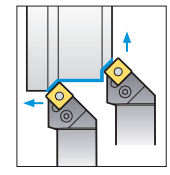
Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PSKNR/L	2020-K09-4N	20	20	125	17	20	25	SN□□0904□□	LV3AN	VHX0617N	SS32N	SP3	HW25L	LSP3
	2525-M09-4N	25	25	150	22	25	25							

Kullanılabilen kesici uçlar için sayfa **B101**

PSSNR/L

SN□□





45°

• R tipi kesici uçlar

(mm)

Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PSSNR/L	2020-K09-4N	20	20	125	17	20	25	SN□□0904□□	LV3AN	VHX0617N	SS32N	SP3	HW25L	LSP3
	2525-M09-4N	25	25	150	22	25	25							

Kullanılabilen kesici uçlar için sayfa **B101**

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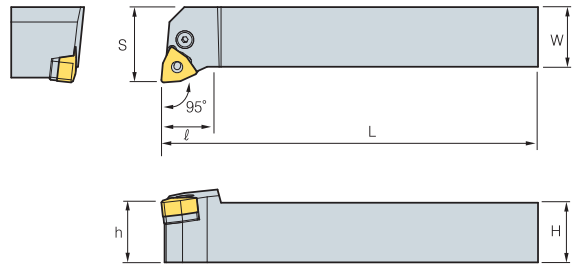
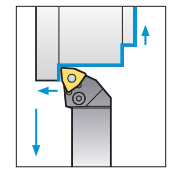
PWLNR/L

WN□□





95°

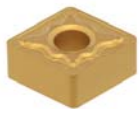
• R tipi kesici uçlar

(mm)

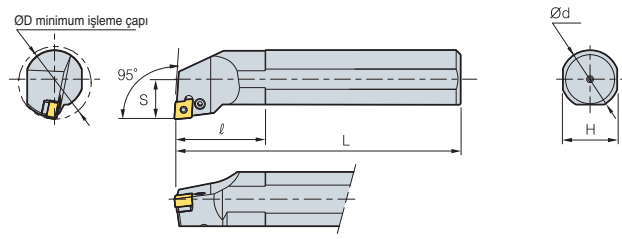
Kod		H	W	L	S	h	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
PWLNR/L	**1616-H06**	16	16	100	20	16	20	WN□□0604□□	LV3AN	VHX0617N	SS32N	SP3	HW25L	LSP3
	2020-K06	20	20	125	25	20	20							
	2525-M06	25	25	150	32	25	20							

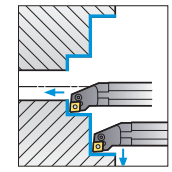
Kullanılabilen kesici uçlar için sayfa **B101**

PCLNR/L



CN□□





95°

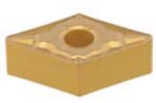
• R tipi kesici uçlar

(mm)

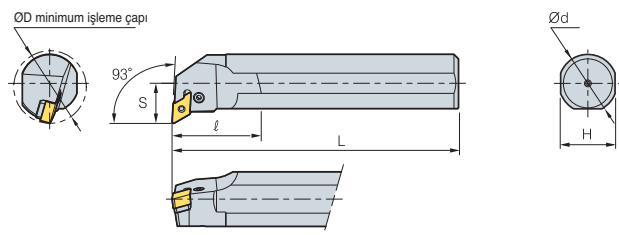
Kod	ØD	Ød	H	L	S	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
S20Q-PCLNR/L-09-4N	25	20	18	180	13	50	CN□□0904□□	LV3B	VHX0512B	–	–	HW20L	–
S25R-PCLNR/L-09-4N	32	25	23	200	17	50		LV3B	VHX0512B	SC32N	SP3	HW20L	–
S32S-PCLNR/L-09-4N	40	32	30	250	22	50		LV3N	VHX0617N	SC32N	SP3	HW25L	–

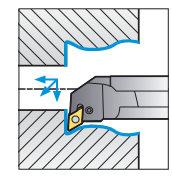
Kullanılabilen kesici uçlar için sayfa **B101**

PDUNR/L



DN□□





93°

• R tipi kesici uçlar

(mm)

Kod	ØD	Ød	H	L	S	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
S32S-PDUNR/L-11-5N	40	32	30	250	22	30	DN□□1105□□	LV3AN	VHX0617N	SD32N	SP3	HW25L	–
S40T-PDUNR/L-11-5N	50	40	38	300	27	50							

Kullanılabilen kesici uçlar için sayfa **B101**

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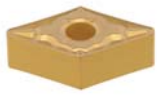
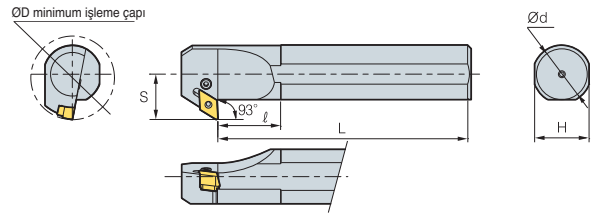
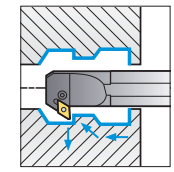
B Save Turn Delik Kateri

PDZNR/L



DN□□





93°

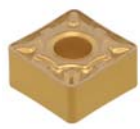
• R tipi kesici uçlar

(mm)

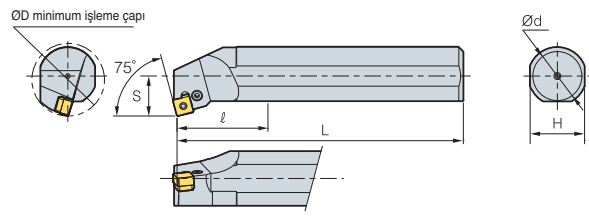
Kod	ØD	Ød	H	L	S	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
S32S-PDZNR/L-11-5N	40	32	30	250	22	30	DN□□1105□□	LV3AN	VHX0617N	SD32N	SP3	HW25L	–
S40T-PDZNR/L-11-5N	50	40	38	300	27	50							

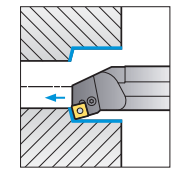
Kullanılabilen kesici uçlar için sayfa **B101**

PSKNR/L



SN□□





75°

• R tipi kesici uçlar

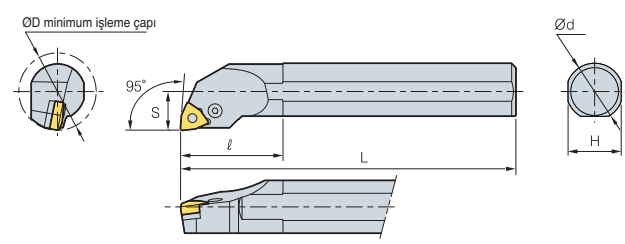
(mm)

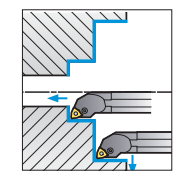
Kod	ØD	Ød	H	L	S	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
S25R-PSKNR/L-09-4N	32	25	23	200	17	32	SN□□0904□□	LV3B	VHX0512B	–	–	HW20L	–
S32S-PSKNR/L-09-4N	40	32	30	250	22	32		LV3N	VHX0617N	SS32N	–	HW25L	–

Kullanılabilen kesici uçlar için sayfa **B101**

PWLNR/L

WN□□





95°

• R tipi kesici uçlar

(mm)

Kod	ØD	Ød	H	L	S	ℓ	Kesici uç	Levye	Vida	Altlık	Altlık Pimi	Anahtar	Altlık Pimi Tutucusu
S20S-PWLNR/L-06	25	20	18	250	13	40	WN□□0604□□	LV3B	VHX0512B	–	–	–	–
S25R-PWLNR/L-06	32	25	23	200	17	40							
S32S-PWLNR/L-06	44	32	30	250	22	45		LV3B	VHX0613B	SW317	SW317	HW25L	LSPS3

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