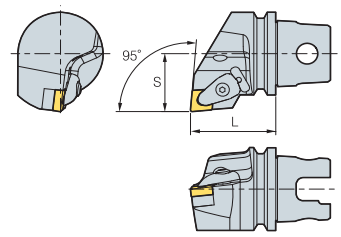
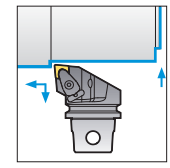
B KM Tutucu Sistemleri

DCLNR/L

CN□□





95°

• R tipi kesici uçlar

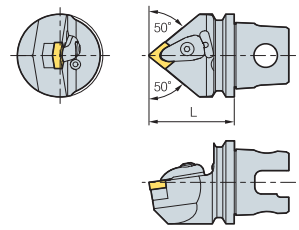
(mm)

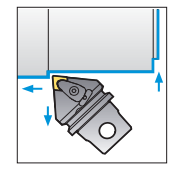
Kod	L	S	Kesici uç	Baskı Parçası	Vida	Altlık	Altlık vidası	Yay	Nozul	Setiskur	Anahtar
KM50-DCLNR/L-C12	50	35	CN□□1204□□	CVH4	CHX0518	SC44V	FTKA0410	SPR0714	CN0605	-	HW30P
KM63UT-DCLNR/L-D12	60	43									

Kullanılabilen kesici uçlar için sayfa **B26~B32**

DCMNN

CN□□





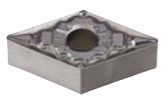
95°

(mm)

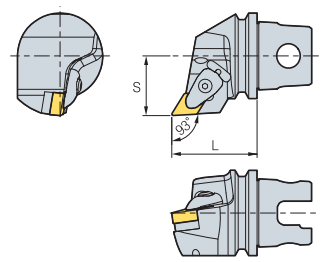
Kod	L	Kesici uç	Baskı Parçası	Vida	Altlık	Altlık vidası	Yay	Nozul	Setiskur	Anahtar
KM50-DCMNN-C12	50	CN□□1204□□	CVH4	CHX0518	SC44V	FTKA0410	SPR0714	CN0605	KHA0808	HW30P
KM63UT-DCMNN-D12	60									

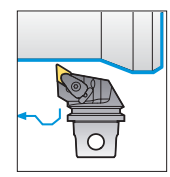
Kullanılabilen kesici uçlar için sayfa **B26~B32**

DDJNR/L



DN□□





93°

• R tipi kesici uçlar

(mm)

Kod	L	S	Kesici uç	Baskı Parçası	Vida	Altlık	Altlık vidası	Yay	Nozul	Setiskur	Anahtar
KM50-DDJNR/L-C15	50	35	DN□□1506□□	CVH4	CHX0518	SD43V	FTKA0410	SPR0714	CN0605	-	HW30P
KM50-DDJNR/L-C15-3	50	35	DN□□1504□□	CVH4	CHX0518	SD44V	FTKA0410	SPR0714	CN0605	-	HW30P
KM63UT-DDJNR/L-D15	60	43	DN□□1506□□	CVH4	CHX0518	SD43V	FTKA0410	SPR0714	CN0605	-	HW30P
KM63UT-DDJNR/L-D15-3	60	43	DN□□1504□□	CVH4	CHX0518	SD44V	FTKA0410	SPR0714	CN0605	-	HW30P

Kullanılabilen kesici uçlar için sayfa **B33~B39**

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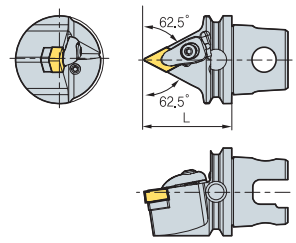
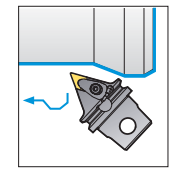
DDNNN

DN□□





117.5°

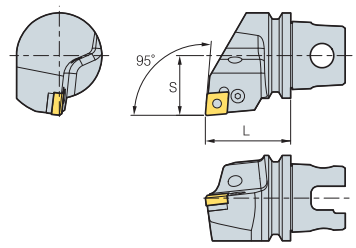
(mm)

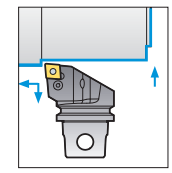
Kod	L	Kesici uç	Baskı Parçası	Vida	Altlık	Altlık vidası	Yay	Nozul	Setiskur	Anahtar
KM50-DDNNN-C15	50	DN□□1506□□	CVH4	CHX0518	SD43V	FTKA0410	SPR0714	CN0605	KHA0808	HW30P
KM50-DDNNN-C15-3	50	DN□□1504□□	CVH4	CHX0518	SD44V	FTKA0410	SPR0714	CN0605	KHA0808	HW30P
KM63UT-DDNNN-D15	60	DN□□1506□□	CVH4	CHX0518	SD43V	FTKA0410	SPR0714	CN0605	KHA0808	HW30P
KM63UT-DDNNN-D15-3	60	DN□□1504□□	CVH4	CHX0518	SD44V	FTKA0410	SPR0714	CN0605	KHA0808	HW30P

Kullanılabilen kesici uçlar için sayfa **B33~B39**

PCLNR/L

CN□□





95°

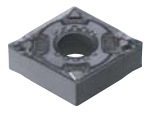
• R tipi kesici uçlar

(mm)

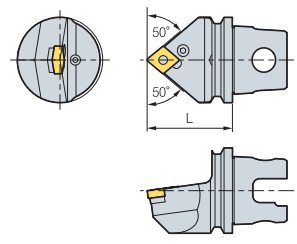
Kod	L	S	Kesici uç	Levye	Vida	Altlık	Altlık pimi	Takıcı	Nozul	Setiskur	Anahtar
KM50-PCLNR/L-C12	50	35	CN□□1204□□	LV4N	VHX0820N	SC42N	SP4N	LSPS4	CN0605	-	HW30L
KM63UT-PCLNR/L-D12	60	43									

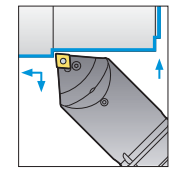
Kullanılabilen kesici uçlar için sayfa **B26~B32**

PCMNN



CN□□





95°

(mm)

Kod	L	Kesici uç	Levye	Vida	Altlık	Altlık pimi	Takıcı	Nozul	Setiskur	Anahtar
KM50-PCMNN-C12	50	CN□□1204□□	LV4N	VHX0820N	SC42N	SP4N	LSPS4	CN0605	KHA0808	HW30L
KM63UT-PCMNN-D12	60									

Kullanılabilen kesici uçlar için sayfa **B26~B32**

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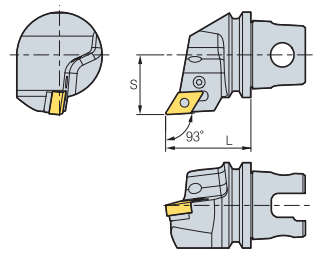
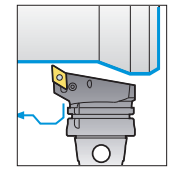
B KM Tutucu Sistemleri

PDJNR/L

DN□□





93°

• R tipi kesici uçlar

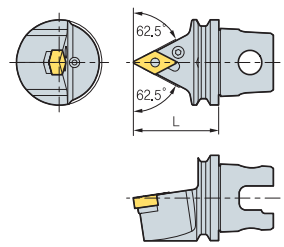
(mm)

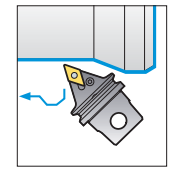
Kod	L	S	Kesici uç	Levye	Vida	Altlık	Altlık pimi	Takıcı	Nozul	Setiskur	Anahtar
KM50-PDJNR/L-C15	50	35	DN□□1506□□	LV4BN	VHX0821N	SD42N	SP4N	LSPS4	CN0605	-	HW30L
KM50-PDJNR/L-C15-3	50	35	DN□□1504□□	LV4BN	VHX0821N	SD43N	SP4N	LSPS4	CN0605	-	HW30L
KM63UT-PDJNR/L-D15	60	43	DN□□1506□□	LV4BN	VHX0821N	SD42N	SP4N	LSPS4	CN0605	-	HW30L
KM63UT-PDJNR/L-D15-3	60	43	DN□□1504□□	LV4BN	VHX0821N	SD43N	SP4N	LSPS4	CN0605	-	HW30L

Kullanılabilen kesici uçlar için sayfa **B33~B39**

PDNNN

DN□□





107.5°

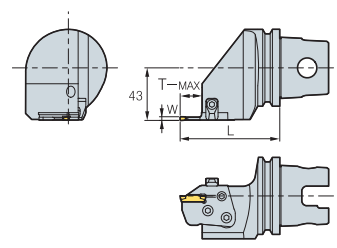
(mm)

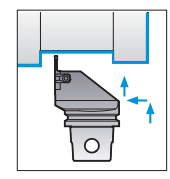
Kod	L	Kesici uç	Levye	Vida	Altlık	Altlık pimi	Takıcı	Nozul	Setiskur	Anahtar
KM50-PDNNN-C15	50	DN□□1506□□	LV4BN	VHX0821N	SD42N	SP4N	LSPS4	CN0605	KHA0808	HW30L
KM50-PDNNN-C15-3	50	DN□□1504□□	LV4BN	VHX0821N	SD43N	SP4N	LSPS4	CN0605	KHA0808	HW30L
KM63UT-PDNNN-D15	60	DN□□1506□□	LV4BN	VHX0821N	SD42N	SP4N	LSPS4	CN0605	KHA0808	HW30L
KM63UT-PDNNN-D15-3	60	DN□□1504□□	LV4BN	VHX0821N	SD43N	SP4N	LSPS4	CN0605	KHA0808	HW30L

Kullanılabilen kesici uçlar için sayfa **B33~B39**

MCHR/L

MGMN / MGMR/L
MGGN / MRMN





• R tipi kesici uçlar

(mm)

Kod	S	L	t	W	T-Maks	Kesici uç	Kartuş	Baskı Parçası	Baskı Vidası	Kartuş Vidası	Vida	Nozul	Setiskur	Anahtar
KM50-MCHR/L	35	72.5	18	3	16	MGMN MGMR/L MGGN MRMN	MCER/L3-T16	CHX8N	DHA0818F	RHA0613	FHGA0618	CN0605	-	HW40L
	35	72.5	18	4	16		MCER/L4-T16						-	
	35	76.5	22	5	20		MCER/L5-T20							
	35	76.5	22	6	20		MCER/L6-T20							
KM63UT-MCHR/L	43	81.5	18	3	16		MCER/L3-T16	CHX8N	DHA0818F	RHA0613	FHGA0618	CN0605	-	HW40L
	43	81.5	18	4	16		MCER/L4-T16						-	
	43	85.5	22	5	20		MCER/L5-T20							
	43	85.5	22	6	20		MCER/L6-T20							

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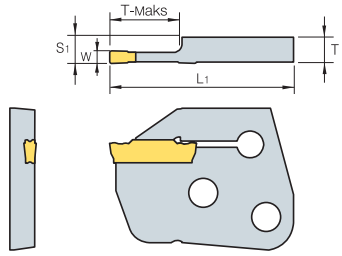
MCER/L (Kartuş)

MGMN / MGMR/L
MGGN / MRMN

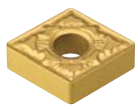


• R tipi kesici uçlar
(mm)

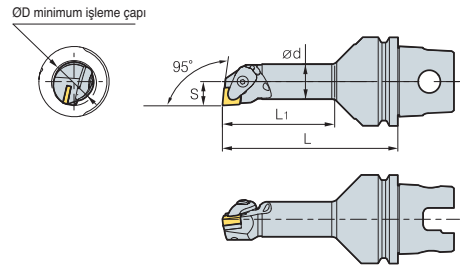
Kod		T	L1	S1	T-Maks	Kesici uç		Mevcut takımlar
						W	Kod	
MCER/L	3-T16	6.00	44.5	6.35	16	3	MGMN	H-63T-MCHR/L
	4-T16	5.97	44.5	6.35	16	4	MGMR/L	
	5-T20	5.87	48.5	6.35	20	5	MGGN	
	6-T20	5.82	48.5	6.35	20	6	MRMN	

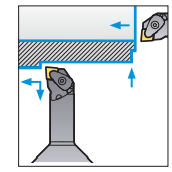
Kullanılabilen kesici uçlar için sayfa **C26~C27**

KM○○-DCLNR/L



CN□□





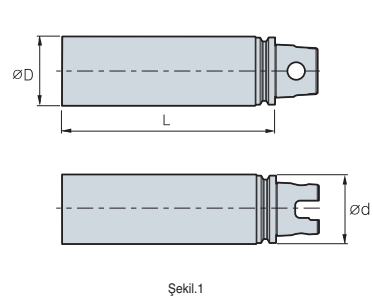
95°

• R tipi kesici uçlar
(mm)

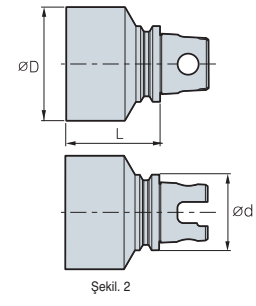
Kod	ØD	Ød	L	L1	S	Kesici uç	Baskı Parçası	Vida	Altlık	Altlık vidası	Yay	Nozul	Setiskur	Anahtar
KM50-A25K-DCLNR/L-12	32	25	125	80	17	CN□□1204□□	CVH4	CHX0518	SC42V	FTKA0410	SPR0714	CN0605	-	HW30P
KM50-A32L-DCLNR/L-12	40	32	140	98	22									
KM63UT-A25K-DCLNR/L-12	32	25	125	80	17									
KM63UT-A32L-DCLNR/L-12	40	32	140	98	22									

Kullanılabilen kesici uçlar için sayfa **B26~B32**

Ham takım



Şekil.1



Şekil. 2

(mm)

Kod	ØD	L	Ød	Şekil
KM50-BL7562	45	62	50	1
KM50-BL10562	105	62	50	2
KM63UT-BL65200	65	200	50	1
KM63UT-BL115150	115	150	50	2

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