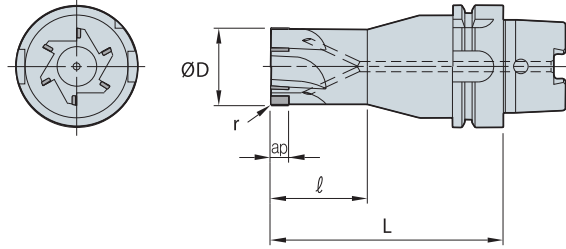


Kodlama sistemi

PDF	6	032	- HSK63A
PCD Yüzey Freze	Diş	Çap	Şaft

PCD Yüzey Freze



• AR: 6°
• RR: 5°~9°

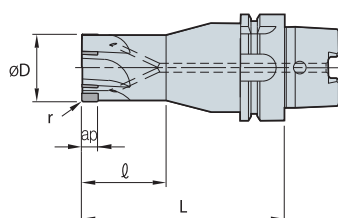
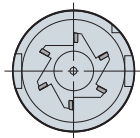
(mm)

Kod	Diş	ØD	r	ap	l	L	
PDF	4032-HSK50A	4	32	0.5	8	50	120
	4040-HSK50A	4	40	0.5	8	50	120
	4032-HSK63A	4	32	0.5	8	50	120
	4040-HSK63A	4	40	0.5	8	50	120
	4050-HSK63A	4	50	0.5	8	50	120
	6063-HSK63A	6	63	0.5	12	-	100
	6063-HSK100A	6	63	0.5	12	-	100

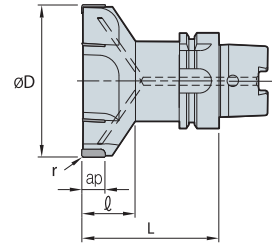
Önerilen Kesme Koşulu

İş parçası	vc (m/dak)	fz (mm/diş)	ap (mm)
Al, Piriç, Alaşım	200~2,000	0.02~0.1	0.05~4.0

Özel PCD Sipariş Formu



Şekil 1



Şekil 2

Kod	Şekil	Diş	Spesifikasyon (mm)					Şaft
			ØD	r	ap	l	L	
PDF								



Frezeleme

E

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