

03

ED
08

S

R - MX

6

Kesici uç kalınlığı

7

Köşe Radyüsü
(Köşe R)

8

Kenar şekli

9

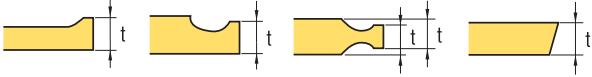
Kesme Yönü

10

Frezeleme için
Talaş Kırıcı

6

Kesici uç kalınlığı

SPKR1203^{ED}SR - MX

Sembol	Kesme kenar kalınlığı (t)	
	Metrik	İnç
01	1 (2)	1.59 1/16
T0	1.125	1.79 9/128
T1	1.2	1.98 5/64
02	1.5 (3)	2.38 3/32
T2	1.75	2.78 7/64
03	2	3.18 1/8
T3	2.5	3.97 5/32
04	3	4.76 3/16
05	3.5	5.56 7/32
06	4	6.35 1/4
07	5	7.94 5/16
09	6	9.52 3/8
11	7	11.11 7/16
12	8 (16)	12.70 1/2

() Küçük ölçülü kesici uçlar için semboller

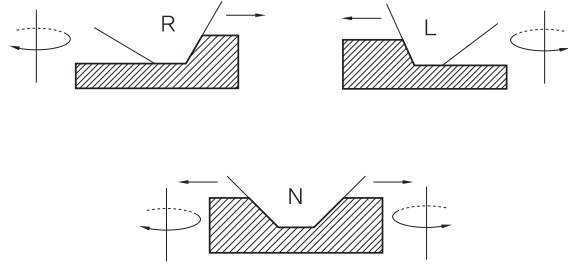
8

Kenar şekli

SPKR1203^{ED}SR - MX

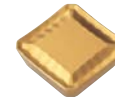
9

Kesme Yönü

SPKR1203^{ED}SR - MX

10

Frezeleme için Talaş Kırıcı

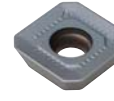
SPKR1203^{ED}SR - MX

MA

MF

MM

MX



MF

MM

MR

MA



MA

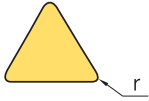
MF

MM

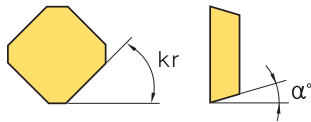
ML

7

Köşe Radyüsü (Köşe R)

SPKR1203^{ED}SR - MX

r		Sembol		r		Sembol	
mm	İnç	mm	İnç	mm	İnç	mm	İnç
00	0	0.0		12	3	1.2	3/64
02		0.2		15		1.5	
04	1	0.4	1/64	16	4	1.6	4/64
05		0.5		24	6	2.4	6/64
08	2	0.8	2/64	32	8	3.2	8/64
10		1.0		40		4.0	



Paralel yüzey kr	Ayrılma açısı α°
A - 45°	A - 3° F - 25°
D - 60°	B - 5° G - 30°
E - 75°	C - 7° N - 0°
F - 85°	D - 15° P - 11°
P - 90°	E - 20°
Z - Özel	

