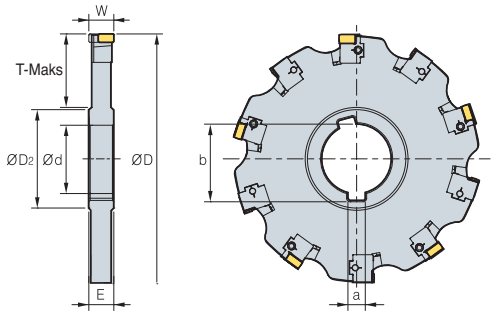
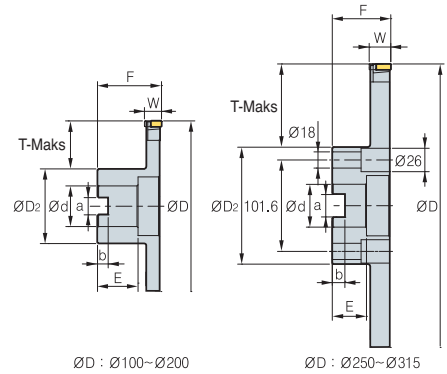
E Yanal Kanal Freze

Tanjantiyel tip (Tam Kenar Kesici Takimlar)



• TAFCP(M)



• TAFCB(M)

(mm)

Kod		Ød	E	ØD2	a	b	T-Maks
TAFCP (M)	1001418	31.75 (32)	14	48	7.92 (8)	35.2	24
	1251418	38.1 (40)	14	56	9.52 (10)	42.3	32
	1601418	38.1 (40)	14	56	9.52 (10)	42.3	50
	2001418	50.8 (50)	14	72	12.7 (12)	55.8	61
	2501418	50.8 (50)	14	72	12.7 (12)	55.8	86
	3151418	50.8 (50)	14	72	12.7 (12)	55.8	118
TAFCP (M)	1001821	31.75 (32)	18	48	7.92 (8)	35.2	24
	1251821	38.1 (40)	18	56	9.52 (10)	42.3	32
	1601821	38.1 (40)	18	56	9.52 (10)	42.3	50
	2001821	50.8 (50)	18	72	12.7 (12)	55.8	61
	2501821	50.8 (50)	18	72	12.7 (12)	55.8	86
	3151821	50.8 (50)	18	72	12.7 (12)	55.8	118
TAFCP (M)	1002124	31.75 (32)	21	48	7.92 (8)	35.2	24
	1252124	38.1 (40)	21	56	9.52 (10)	42.3	32
	1602124	38.1 (40)	21	56	9.52 (10)	42.3	50
	2002124	50.8 (50)	21	72	12.7 (12)	55.8	61
	2502124	50.8 (50)	21	72	12.7 (12)	55.8	86
	3152124	50.8 (50)	21	72	12.7 (12)	55.8	118
TAFCP (M)	1252427	38.1 (40)	24	56	9.52 (10)	42.3	32
	1602427	38.1 (40)	24	56	9.52 (10)	42.3	50
	2002427	50.8 (50)	24	72	12.7 (12)	55.8	61
	2502427	50.8 (50)	24	72	12.7 (12)	55.8	86
	3152427	50.8 (50)	24	72	12.7 (12)	55.8	118
TAFCP (M)	1252730	38.1 (40)	27	56	9.52 (10)	42.3	32
	1602730	38.1 (40)	27	56	9.52 (10)	42.3	50
	2002730	50.8 (50)	27	72	12.7 (12)	55.8	61
	2502730	50.8 (50)	27	72	12.7 (12)	55.8	86
	3152730	50.8 (50)	27	72	12.7 (12)	55.8	118

Kod		Ød	F	ØD2	a	b	E	T-Maks
TAFCB (M)	1001418R/L	31.75 (32)	50	54	12.7 (14.4)	8	28	21
	1251418R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1601418R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2001418R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2501418R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3151418R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAFCB (M)	1001821R/L	31.75 (32)	50	50	12.7 (14.4)	8	28	21
	1251821R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1601821R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2001821R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2501821R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3151821R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAFCB (M)	1002124R/L	31.75 (32)	50	54	12.7 (14.4)	8	28	21
	1252124R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1602124R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2002124R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2502124R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3152124R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAFCB (M)	1252427R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1602427R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2002427R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2502427R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3152427R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAFCB (M)	1252730R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1602730R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2002730R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2502730R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3152730R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90

Kod			
ØD	W	Diş Sayısı	
100	14-18	6	
125	14-18	8	
160	14-18	10	
200	14-18	12	
250	14-18	16	
315	14-18	20	
100	18-21	6	
125	18-21	8	
160	18-21	10	
200	18-21	12	
250	18-21	16	
315	18-21	20	
100	21-24	6	
125	21-24	8	
160	21-24	10	
200	21-24	12	
250	21-24	16	
315	21-24	20	
125	24-27	8	
160	24-27	10	
200	24-27	12	
250	24-27	16	
315	24-27	20	
125	27-30	8	
160	27-30	10	
200	27-30	12	
250	27-30	16	
315	27-30	20	

Kullanılabilir Kesici Uçlar ve Önerilen Kesme Koşulu **E345** • Yukarıdaki ap değerleri sadece eğer C0.5 veya R0.5 köşe ölçüsü kullanan Kesici Uçlar içindir

( )Metrik Ölçü

Yedek Parçalar

Ölçü Kenar Genişliği (TAHCP/B)	Kesici uç	Tespit Parçası	Baskı	Vida (Kesici uç)	Vida (Baskı)	Vida (Tespit Parçası)	Anahtar (Kesici uç)	Anahtar (Baskı)	Anahtar (Tespit Parçası)
□□□1418R/L	CNHQ1005-□□□	LSA-CH10R/L	WSA10N	FTKA0410	DHA0617	SHGA0411	TW15S	HW30	-
□□□1821R/L	CNHQ1305-□□□	LSA-CH13R/L	WSA13N	FTKA0410	DHA0821F	SHGA0411	TW15S	HW40	HW30L
□□□2124R/L	CNHQ1305-□□□	LSA-CH13R/L	WSA13N	FTKA0410	DHA0821F	SHGA0411	TW15S	HW40	HW30L
□□□2427R/L	CNHQ1606-□□□	LSA-CH16R/L	WSA13N	FTGA0513-P	DHA0821F	SHGA0411	TW20S	HW40	HW30L
□□□2730R/L	CNHQ1606-□□□	LSA-CH16R/L	WSA13N	FTGA0513-P	DHA0821F	SHGA0411	TW20S	HW40	HW30L

• Not: Baskı vida için 1001821, 1002124 kesicisi DHA0818F

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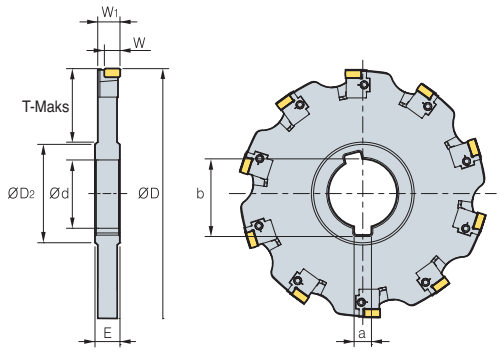
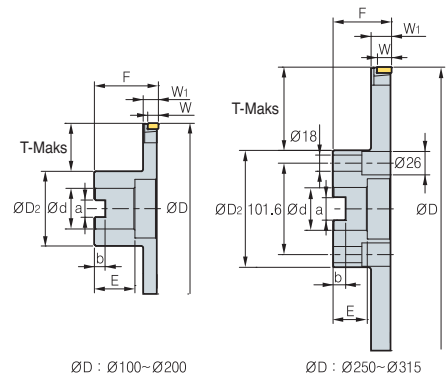
Tanjantiyel tip (Yarım Kenar Kesici Takimlar)



• TAHCP(M)



ØD : Ø100~Ø200 ØD : Ø250~Ø315

• TAHCB(M)

(mm)

Kod		Ød	E	ØD2	a	b	T-Maks
TAHCP (M)	10014R/L	31.75 (32)	14	48	7.92 (8)	35.2	24
	12514R/L	38.1 (40)	14	56	9.52 (10)	42.3	32
	16014R/L	38.1 (40)	14	56	9.52 (10)	42.3	50
	20014R/L	50.8 (50)	14	72	12.7 (12)	55.8	61
	25014R/L	50.8 (50)	14	72	12.7 (12)	55.8	86
	31514R/L	50.8 (50)	14	72	12.7 (12)	55.8	118
TAHCP (M)	10018R/L	31.75 (32)	18	48	7.92 (8)	35.2	24
	12518R/L	38.1 (40)	18	56	9.52 (10)	42.3	32
	16018R/L	38.1 (40)	18	56	9.52 (10)	42.3	50
	20018R/L	50.8 (50)	18	72	12.7 (12)	55.8	61
	25018R/L	50.8 (50)	18	72	12.7 (12)	55.8	86
	31518R/L	50.8 (50)	18	72	12.7 (12)	55.8	118
TAHCP (M)	10021R/L	31.75 (32)	21	48	7.92 (8)	35.2	24
	12521R/L	38.1 (40)	21	56	9.52 (10)	42.3	32
	16021R/L	38.1 (40)	21	56	9.52 (10)	42.3	50
	20021R/L	50.8 (50)	21	72	12.7 (12)	55.8	61
	25021R/L	50.8 (50)	21	72	12.7 (12)	55.8	86
	31521R/L	50.8 (50)	21	72	12.7 (12)	55.8	118
TAHCP (M)	12524R/L	38.1 (40)	24	56	9.52 (10)	42.3	32
	16024R/L	38.1 (40)	24	56	9.52 (10)	42.3	50
	20024R/L	50.8 (50)	24	72	12.7 (12)	55.8	61
	25024R/L	50.8 (50)	24	72	12.7 (12)	55.8	86
	31524R/L	50.8 (50)	24	72	12.7 (12)	55.8	118
TAHCP (M)	12527R/L	38.1 (40)	27	56	9.52 (10)	42.3	32
	16027R/L	38.1 (40)	27	56	9.52 (10)	42.3	50
	20027R/L	50.8 (50)	27	72	12.7 (12)	55.8	61
	25027R/L	50.8 (50)	27	72	12.7 (12)	55.8	86
	31527R/L	50.8 (50)	27	72	12.7 (12)	55.8	118

Kod		Ød	F	ØD2	a	b	E	T-Maks
TAHCB (M)	10014R/L	31.75 (32)	50	54	12.7 (14.4)	8	28	21
	12514R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16014R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20014R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25014R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31514R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAHCB (M)	10018R/L	31.75 (32)	50	50	12.7 (14.4)	8	28	21
	12518R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16018R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20018R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25018R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31518R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAHCB (M)	10021R/L	31.75 (32)	50	54	12.7 (14.4)	8	28	21
	12521R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16021R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20021R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25021R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31521R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAHCB (M)	12524R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16024R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20024R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25024R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31524R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
TAHCB (M)	12527R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16027R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20027R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25027R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31527R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90

Kod				
ØD	W	W1	Diş Sayısı
100	9	13.25	6
125	9	13.25	8
160	9	13.25	10
200	9	13.25	12
250	9	13.25	16
315	9	13.25	20
100	12	16.75	6
125	12	16.75	8
160	12	16.75	10
200	12	16.75	12
250	12	16.75	16
315	12	16.75	20
100	12	19.75	6
125	12	19.75	8
160	12	19.75	10
200	12	19.75	12
250	12	19.75	16
315	12	19.75	20
125	15	22.75	8
160	15	22.75	10
200	15	22.75	12
250	15	22.75	16
315	15	22.75	20
125	15	25.75	8
160	15	25.75	10
200	15	25.75	12
250	15	25.75	16
315	15	25.75	20

Kullanılabilir Kesici Uçlar ve Önerilen Kesme Koşulu **E345**

• Yukarıdaki ap değerleri sadece eğer C0.5 veya R0.5 köşe ölçüsü kullanan Kesici Uçlar içindir

( )Metrik Ölçü

Yedek Parçalar

Ölçü Edge width (TAHCP/B)	Kesici uç	Tespit Parçası	Baskı	Vida (Kesici uç)	Vida (Baskı)	Vida (Tespit Parçası)	Anahtar (Kesici uç)	Anahtar (Baskı)	Anahtar (Tespit Parçası)
□□□1418R/L	CNHQ1005-□□□	LSA-CH10R/L	WSA10N	FTKA0410	DHA0617	SHGA0411	TW15S	HW30	-
□□□1821R/L	CNHQ1305-□□□	LSA-CH13R/L	WSA13N	FTKA0410	DHA0821F	SHGA0411	TW15S	HW40	HW30L
□□□2124R/L	CNHQ1305-□□□	LSA-CH13R/L	WSA13N	FTKA0410	DHA0821F	SHGA0411	TW15S	HW40	HW30L
□□□2427R/L	CNHQ1606-□□□	LSA-CH16R/L	WSA13N	FTGA0513-P	DHA0821F	SHGA0411	TW20S	HW40	HW30L
□□□2730R/L	CNHQ1606-□□□	LSA-CH16R/L	WSA13N	FTGA0513-P	DHA0821F	SHGA0411	TW20S	HW40	HW30L

• Not: Baskı vida için 1001821, 1002124 kesicisi DHA0818F

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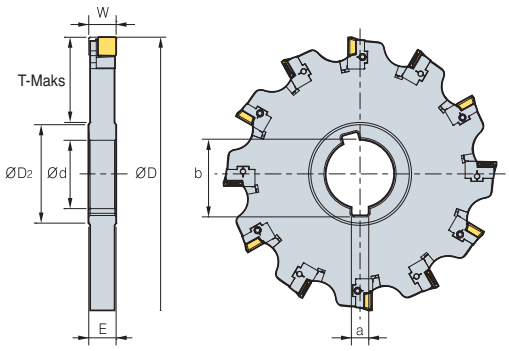
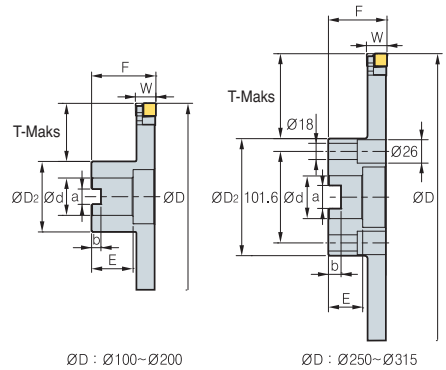
E Yanal Kanal Freze

Radyal tip (Tam Kenar Kesici Takimlar)



• RAFCP(M)



ØD : Ø100~Ø200 ØD : Ø250~Ø315

• RAFCB(M)

(mm)

Kod		Ød	E	ØD2	a	b	T-Maks
RAFCP (M)	1001214	31.75 (32)	12	48	7.92 (8)	35.2	24
	1251214	38.1 (40)	12	56	9.52 (10)	42.3	32
	1601214	38.1 (40)	12	56	9.52 (10)	42.3	50
	2001214	50.8 (50)	12	72	12.7 (12)	55.8	61
	2501214	50.8 (50)	12	72	12.7 (12)	55.8	86
	3151214	50.8 (50)	12	72	12.7 (12)	55.8	118
RAFCP (M)	1001416	31.75 (32)	14	48	7.92 (8)	35.2	24
	1251416	38.1 (40)	14	56	9.52 (10)	42.3	32
	1601416	38.1 (40)	14	56	9.52 (10)	42.3	50
	2001416	50.8 (50)	14	72	12.7 (12)	55.8	61
	2501416	50.8 (50)	14	72	12.7 (12)	55.8	86
	3151416	50.8 (50)	14	72	12.7 (12)	55.8	118
RAFCP (M)	1251618	38.1 (40)	16	56	9.52 (10)	42.3	32
	1601618	38.1 (40)	16	56	9.52 (10)	42.3	50
	2001618	50.8 (50)	16	72	12.7 (12)	55.8	61
	2501618	50.8 (50)	16	72	12.7 (12)	55.8	86
	3151618	50.8 (50)	16	72	12.7 (12)	55.8	118
RAFCP (M)	1251820	38.1 (40)	18	56	9.52 (10)	42.3	32
	1601820	38.1 (40)	18	56	9.52 (10)	42.3	50
	2001820	50.8 (50)	18	72	12.7 (12)	55.8	61
	2501820	50.8 (50)	18	72	12.7 (12)	55.8	86
	3151820	50.8 (50)	18	72	12.7 (12)	55.8	118
RAFCP (M)	1252022	38.1 (40)	20	56	9.52 (10)	42.3	32
	1602022	38.1 (40)	20	56	9.52 (10)	42.3	50
	2002022	50.8 (50)	20	72	12.7 (12)	55.8	61
	2502022	50.8 (50)	20	72	12.7 (12)	55.8	86
	3152022	50.8 (50)	20	72	12.7 (12)	55.8	118
RAFCP (M)	1252224	38.1 (40)	22	56	9.52 (10)	42.3	32
	1602224	38.1(40)	22	56	9.52 (10)	42.3	50
	2002224	50.8 (50)	22	72	12.7 (12)	55.8	61
	2502224	50.8 (50)	22	72	12.7 (12)	55.8	86
	3152224	50.8 (50)	22	72	12.7 (12)	55.8	118

Kod		Ød	F	ØD2	a	b	E	T-Maks
RAFCB (M)	1001214R/L	31.75 (32)	50	54	12.7 (14.4)	8	28	21
	1251214R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1601214R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2001214R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2501214R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3151214R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAFCB (M)	1001416R/L	31.75 (32)	50	50	12.7 (14.4)	8	28	21
	1251416R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1601416R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2001416R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2501416R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3151416R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAFCB (M)	1251618R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1601618R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2001618R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2501618R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3151618R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAFCB (M)	1251820R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1601820R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2001820R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2501820R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3151820R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAFCB (M)	1252022R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1602022R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2002022R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2502022R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3152022R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAFCB (M)	1252224R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	1602224R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	2002224R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	2502224R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	3152224R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90

Kod		
ØD	W	Diş Sayısı
100	12-14	6
125	12-14	8
160	12-14	10
200	12-14	12
250	12-14	16
315	12-14	20
100	14-16	6
125	14-16	8
160	14-16	10
200	14-16	12
250	14-16	16
315	14-16	20
125	16-18	8
160	16-18	10
200	16-18	12
250	16-18	16
315	16-18	20
125	18-20	8
160	18-20	10
200	18-20	12
250	18-20	16
315	18-20	20
125	20-22	8
160	20-22	10
200	20-22	12
250	20-22	16
315	20-22	20
125	22-24	8
160	22-24	10
200	22-24	12
250	22-24	16
315	22-24	20

Kullanılabilir Kesici Uçlar ve Önerilen Kesme Koşulu **E345** • Yukarıdaki ap değerleri sadece eğer C0.5 veya R0.5 köşe ölçüsü kullanan Kesici Uçlar içindir

( )Metrik Ölçü

Yedek Parçalar

Ölçü Edge width (TAHCP/B)	Kesici uç	Tespit Parçası	Baskı		Vida (Kesici uç)	Vida (Baskı)	Vida (Tespit Parçası)	Anahtar (Kesici uç)	Baskı, Anahtar (Tespit Parçası)
			WSD09N	WSA10N					
□□□1214R/L	SDXT09M40□R/L	LSD09R/L	WSD09N		FTGA03508	DHA0617	SHGA0409	TW15S	HW30
□□□1416R/L	SDXT09M40□R/L	LSD09R/L	WSD09N		FTGA03508	DHA0617	SHGA0409	TW15S	HW30
□□□1618R/L	SDXT13050□R/L	LSD13R/L		WSA10N	FTNC04509	DHA0617	SHGA0411	TW20S	HW30
□□□1820R/L	SDXT13050□R/L	LSD13R/L		WSA10N	FTNC04509	DHA0617	SHGA0411	TW20S	HW30
□□□2022R/L	SDXT13050□R/L	LSD13R/L		WSA10N	FTNC04509	DHA0617	SHGA0411	TW20S	HW30
□□□2224R/L	SDXT13050□R/L	LSD13R/L		WSA10N	FTNC04509	DHA0617	SHGA0411	TW20S	HW30

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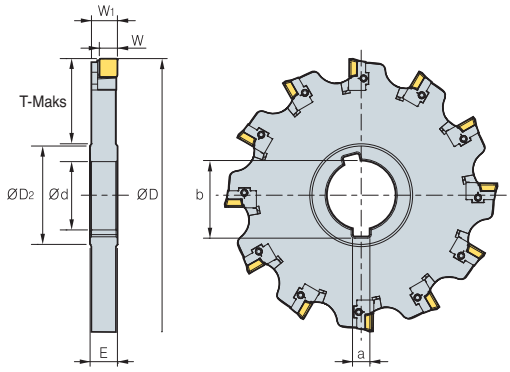
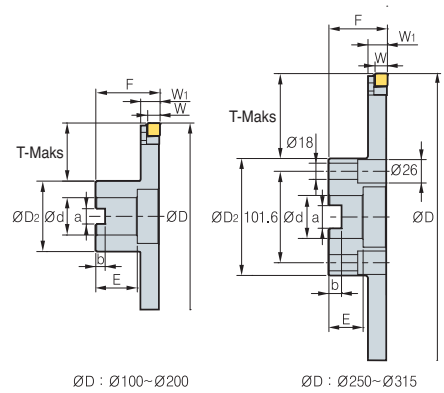
Radyal tip (Yarım Kenar Kesici Takimlar)



• RAHCP(M)



ØD : Ø100~Ø200 ØD : Ø250~Ø315

• RAHCB(M)

(mm)

Kod		Ød	E	ØD2	a	b	T-Maks
RAHCP (M)	10012R/L	31.75 (32)	12	48	7.92 (8)	35.2	24
	12512R/L	38.1 (40)	12	56	9.52 (10)	42.3	32
	16012R/L	38.1 (40)	12	56	9.52 (10)	42.3	50
	20012R/L	50.8 (50)	12	72	12.7 (12)	55.8	61
	25012R/L	50.8 (50)	12	72	12.7 (12)	55.8	86
	31512R/L	50.8 (50)	12	72	12.7 (12)	55.8	118
RAHCP (M)	10014R/L	31.75 (32)	14	48	7.92 (8)	35.2	24
	12514R/L	38.1 (40)	14	56	9.52 (10)	42.3	32
	16014R/L	38.1 (40)	14	56	9.52 (10)	42.3	50
	20014R/L	50.8 (50)	14	72	12.7 (12)	55.8	61
	25014R/L	50.8 (50)	14	72	12.7 (12)	55.8	86
	31514R/L	50.8 (50)	14	72	12.7 (12)	55.8	118
RAHCP (M)	12516R/L	38.1 (40)	16	56	9.52 (10)	42.3	32
	16016R/L	38.1 (40)	16	56	9.52 (10)	42.3	50
	20016R/L	50.8 (50)	16	72	12.7 (12)	55.8	61
	25016R/L	50.8 (50)	16	72	12.7 (12)	55.8	86
	31516R/L	50.8 (50)	16	72	12.7 (12)	55.8	118
RAHCP (M)	12518R/L	38.1 (40)	18	56	9.52 (10)	42.3	32
	16018R/L	38.1 (40)	18	56	9.52 (10)	42.3	50
	20018R/L	50.8 (50)	18	72	12.7 (12)	55.8	61
	25018R/L	50.8 (50)	18	72	12.7 (12)	55.8	86
	31518R/L	50.8 (50)	18	72	12.7 (12)	55.8	118
RAHCP (M)	12520R/L	38.1 (40)	20	56	9.52 (10)	42.3	32
	16020R/L	38.1 (40)	20	56	9.52 (10)	42.3	50
	20020R/L	50.8 (50)	20	72	12.7 (12)	55.8	61
	25020R/L	50.8 (50)	20	72	12.7 (12)	55.8	86
	31520R/L	50.8 (50)	20	72	12.7 (12)	55.8	118
RAHCP (M)	12522R/L	38.1 (40)	22	56	9.52 (10)	42.3	32
	16022R/L	38.1 (40)	22	56	9.52 (10)	42.3	50
	20022R/L	50.8 (50)	22	72	12.7 (12)	55.8	61
	25022R/L	50.8 (50)	22	72	12.7 (12)	55.8	86
	31522R/L	50.8 (50)	22	72	12.7 (12)	55.8	118

Kod		Ød	F	ØD2	a	b	E	T-Maks
RAHCB (M)	10012R/L	31.75 (32)	50	54	12.7 (14.4)	8	28	21
	12512R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16012R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20012R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25012R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31512R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAHCB (M)	10014R/L	31.75 (32)	50	50	12.7 (14.4)	8	28	21
	12514R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16014R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20014R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25014R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31514R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAHCB (M)	12516R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16016R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20016R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25016R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31516R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAHCB (M)	12518R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16018R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20018R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25018R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31518R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAHCB (M)	12520R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16020R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20020R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25020R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31520R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90
RAHCB (M)	12522R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	25
	16022R/L	38.1 (40)	60	70	15.9 (16.4)	10	30	43
	20022R/L	50.8 (40)	65	90	19.0 (16.4)	11	30	53
	25022R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	58
	31522R/L	47.625 (60)	65	130	25.4 (25.7)	14	38	90

Kod				
ØD	W	W1	Diş Sayısı	
100	8	11.1	6	
125	8	11.1	8	
160	8	11.1	10	
200	8	11.1	12	
250	8	11.1	16	
315	8	11.1	20	
100	8	13.1	6	
125	8	13.1	8	
160	8	13.1	10	
200	8	13.1	12	
250	8	13.1	16	
315	8	13.1	20	
125	10.5	15	8	
160	10.5	15	10	
200	10.5	15	12	
250	10.5	15	16	
315	10.5	15	20	
125	10.5	17	8	
160	10.5	17	10	
200	10.5	17	12	
250	10.5	17	16	
315	10.5	17	20	
125	10.5	19	8	
160	10.5	19	10	
200	10.5	19	12	
250	10.5	19	16	
315	10.5	19	20	
125	10.5	21	8	
160	10.5	21	10	
200	10.5	21	12	
250	10.5	21	16	
315	10.5	21	20	

Kullanılabilir Kesici Uçlar ve Önerilen Kesme Koşulu **E345**

• Yukarıdaki ap değerleri sadece eğer R0.5 köşe ölçüsü kullanan Kesici Uçlar içindir
•Yukarıdaki ap değerleri sadece eğer SDXT09M405R-MM köşe ölçüsü kullanan Kesici Uçlar içindir

( )Metrik Ölçü

Yedek Parçalar

Ölçü Edge width (TAHCP/B)	Kesici uç	Tespit Parçası	WSD09N	Baskı	WSA10N	Vida (Kesici uç)	Vida (Baskı)	Vida (Tespit Parçası)	Anahtar (Kesici uç)	Baskı, Anahtar (Tespit Parçası)
□□□1214R/L	SDXT09M40□R/L	LSD09R/L	WSD09N			FTGA03508	DHA0617	SHGA0409	TW15S	HW30
□□□1416R/L	SDXT09M40□R/L	LSD09R/L	WSD09N			FTGA03508	DHA0617	SHGA0409	TW15S	HW30
□□□1618R/L	SDXT13050□R/L	LSD13R/L	WSA10N			FTNC04509	DHA0617	SHGA0411	TW20S	HW30
□□□1820R/L	SDXT13050□R/L	LSD13R/L	WSA10N			FTNC04509	DHA0617	SHGA0411	TW20S	HW30
□□□2022R/L	SDXT13050□R/L	LSD13R/L	WSA10N			FTNC04509	DHA0617	SHGA0411	TW20S	HW30
□□□2224R/L	SDXT13050□R/L	LSD13R/L	WSA10N			FTNC04509	DHA0617	SHGA0411	TW20S	HW30

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