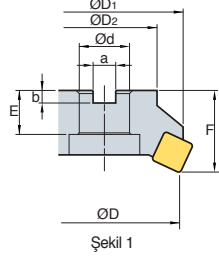
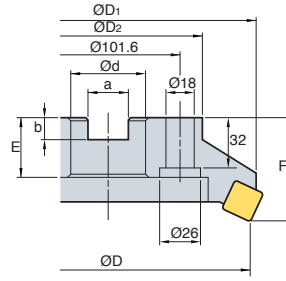


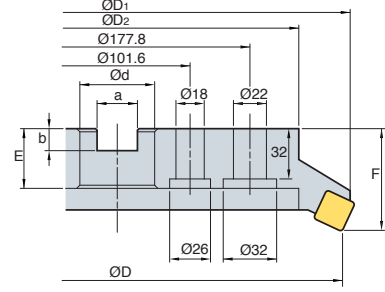


HDDCM 7000/9000 *Yeni*

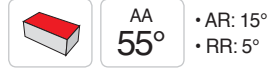
Şekil 1



Şekil 2



Şekil 3



• AR: 15°  
• RR: 5°

(mm)

|       | Kod      |    | ØD  | ØD1   | ØD2 | Ød | a    | b  | E  | F  | ap   | kg    | Şekil |
|-------|----------|----|-----|-------|-----|----|------|----|----|----|------|-------|-------|
| HDDCM | 7125R-5  | 5  | 125 | 135.6 | 90  | 40 | 16.4 | 9  | 32 | 63 | 10.5 | 3.43  | 1     |
|       | 7160R-6  | 6  | 160 | 169.8 | 110 | 40 | 16.4 | 9  | 32 | 63 | 10.5 | 4.89  | 2     |
|       | 7160R-8  | 8  | 160 | 169.8 | 110 | 40 | 16.4 | 9  | 32 | 63 | 10.5 | 4.62  | 2     |
|       | 7200R-8  | 8  | 200 | 209.2 | 130 | 60 | 25.7 | 14 | 38 | 80 | 10.5 | 8.49  | 2     |
|       | 7200R-10 | 10 | 200 | 209.2 | 130 | 60 | 25.7 | 14 | 38 | 80 | 10.5 | 8.74  | 2     |
|       | 7250R-10 | 12 | 250 | 258.6 | 180 | 60 | 25.7 | 14 | 38 | 80 | 10.5 | 13.44 | 2     |
|       | 7250R-12 | 10 | 250 | 258.6 | 180 | 60 | 25.7 | 14 | 38 | 80 | 10.5 | 13.41 | 2     |
|       | 7315R-12 | 12 | 315 | 323.2 | 240 | 60 | 25.7 | 14 | 38 | 80 | 10.5 | 21.69 | 3     |
| HDDCM | 7315R-14 | 14 | 315 | 323.2 | 240 | 60 | 25.7 | 14 | 38 | 80 | 10.5 | 21.41 | 3     |
|       | 9125R-5  | 5  | 125 | 140.4 | 90  | 40 | 16.4 | 9  | 32 | 63 | 14.5 | 3.4   | 1     |
|       | 9160R-6  | 6  | 160 | 177.6 | 110 | 40 | 16.4 | 9  | 32 | 80 | 14.5 | 6.39  | 2     |
|       | 9200R-8  | 8  | 200 | 213.6 | 130 | 60 | 25.7 | 14 | 38 | 80 | 14.5 | 8.76  | 2     |
|       | 9250R-10 | 10 | 250 | 265   | 180 | 60 | 25.7 | 14 | 38 | 80 | 14.5 | 13.84 | 2     |
|       | 9250R-12 | 12 | 250 | 265   | 180 | 60 | 25.7 | 14 | 38 | 80 | 14.5 | 13.41 | 2     |
|       | 9315R-12 | 12 | 315 | 327.4 | 240 | 60 | 25.7 | 14 | 38 | 80 | 14.5 | 21.02 | 3     |

## Kullanılabilir Kesici Uçları

SCKN-MM



| Tip      | Kod                | Kaplama        |         |        |        |        |        |        |            | Sayfa  |        |        |        |     |
|----------|--------------------|----------------|---------|--------|--------|--------|--------|--------|------------|--------|--------|--------|--------|-----|
|          |                    | Sermet         | Kaplama |        |        |        |        |        | Kaplamasız |        |        |        |        |     |
| 7000 Tip | SCKN 220715DDSR-MM | CN2000<br>CN30 | NCM825  | NCM835 | NC5330 | NC5340 | NC5350 | PC3500 | PC3600     | PC9530 | PC6510 | PC5300 | PC5400 | E17 |
| 9000 Tip | SCKN 280920DDSR-MM |                |         |        |        |        |        |        |            |        |        |        |        |     |

## Önerilen Kesme Koşulu

| İş parçası | Kesme Koşulu                  |             | Kaliteler        |
|------------|-------------------------------|-------------|------------------|
|            | vc (m/dak)                    | fz (mm/diş) |                  |
| P          | 140~270<br>100~220<br>100~180 | 0.2~0.4     | PC5300<br>NC5340 |
| M          | 90~180                        |             |                  |
| K          | 100~180                       |             |                  |

## Yedek Parçalar

| Ölçü                 | Baskı | Baskı Vidası | Altılık | Anahtar |
|----------------------|-------|--------------|---------|---------|
| Ø125-Ø315 (7000 Tip) | WHD7R | WHX0817      | SS64DPR | HW40    |
| Ø125-Ø315 (9000 Tip) | WHD9R | WHX0817      | SS84DPR | HW40    |

Kullanılabilir Kesici Uçları E17

Kullanılabilir Malafalar ve Civatalar için sayfa E371~E373

\*□□-NT Sayı \*\*□□-BT Sayı \*\*\*Üst frezeleme 5

