

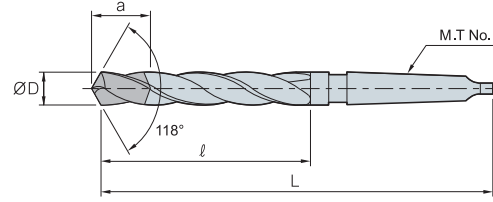
G Top Solid Drill

Top Solid Drill

Tavsiye edilen kesme koşulları

Çap	Kesme koşulları	Sfero döküm	Pik döküm	Yumuşak çelikler
Ø8~Ø10	vc (m/dak)	30 (20~35)	40 (20~60)	100 (50~150)
	fn (mm/dev)	0.30 (0.20~0.40)	0.30 (0.20~0.40)	0.15 (0.10~0.20)
Ø10.1~Ø15	vc (m/dak)	50 (30~70)	60 (30~80)	130 (70~200)
	fn (mm/dev)	0.35 (0.30~0.40)	0.35 (0.30~0.40)	0.15 (0.10~0.20)
Ø15.1~Ø25	vc (m/dak)	60 (50~60)	75 (50~100)	150 (100~250)
	fn (mm/dev)	0.35 (0.30~0.45)	0.40 (0.30~0.50)	0.15 (0.10~0.20)

Top Solid Drill-TSDM



(mm)

Kod	ØD	L	l	a	M.T No
TSDM 080~085	8.0~8.5	168	85	25	1
086~090	8.6~9.0	172	88	25	1
091~095	9.1~9.5	175	92	26	1
096~100	9.6~10.0	178	95	26	1
101~105	10.1~10.5	182	98	26	1
106~110	10.6~11.0	185	102	26	1
111~115	11.1~11.5	188	105	26	1
116~120	11.6~12.0	192	108	26	1
121~125	12.1~12.5	195	112	26	1
126~130	12.6~13.0	198	115	26	2
131~135	13.1~13.5	202	118	27	2
136~140	13.6~14.0	205	122	27	2
141~145	14.1~14.5	222	122	27	2
146~150	14.6~15.0	225	125	27	2
151~155	15.1~15.5	228	125	27	2
156~160	15.6~16.0	230	130	27	2
161~165	16.1~16.5	232	132	27	2
166~170	16.6~17.0	234	135	27	2
171~180	17.1~18.0	240	140	27	2
181~190	18.1~19.0	245	145	27	2
191~200	19.1~20.0	250	150	30	2
201~210	20.1~21.0	255	155	30	2
211~220	21.1~22.0	260	160	30	2
221~230	22.1~23.0	265	165	30	2
231~250	23.1~25.0	285	165	34	3

* Sipariş formu : TSDM125



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Matkaplar

90